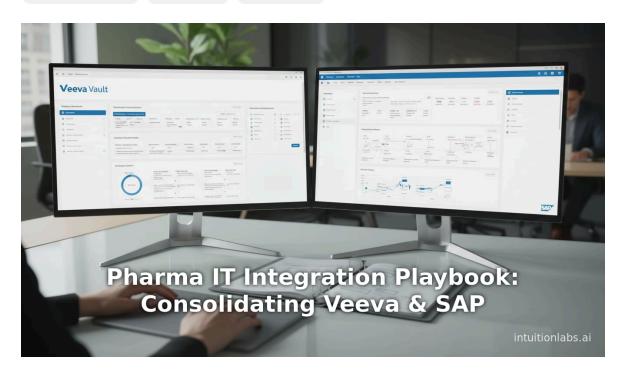
Pharma IT Integration Playbook: Consolidating Veeva & SAP

By Adrien Laurent, CEO at IntuitionLabs • 10/28/2025 • 40 min read

post-merger integration pharma m&a veeva systems sap integration clinical data systems it integration strategy data migration gxp compliance



Executive Summary

In the rapidly consolidating pharmaceutical industry, mergers and acquisitions (M&A) are routine growth strategies. Post-merger, integrating IT systems is critical to realize synergies and avoid value erosion. This report examines post-merger IT integration in pharma, focusing on the consolidation of Veeva Systems applications, SAP enterprise systems, and clinical data platforms (e.g. EDC/ CTMS systems). Drawing on industry research, expert analyses, and real-world case studies, we provide a playbook for aligning technology, data, and processes during integration. Key findings include:

- Strategic Imperative of IT Integration. Research confirms that technology and data integration are central to M&A success ([1] www.bcg.com) ([2] www.eclinicalsol.com). When IT is neglected, companies risk operational disruptions, security breaches, and failure to capture intended value ([1] www.bcg.com) ([2] www.eclinicalsol.com).
- Core Integration Challenges. Life sciences M&A face unique hurdles: massive clinical-data volumes, stringent regulatory compliance (21 CFR Part 11, GDPR/HIPAA), and pre-existing legacy/point solutions in every domain ([2] www.eclinicalsol.com) ([3] www.wearexps.com). Disparate customer and product master data, redundant systems (multiple ERP instances, duplicate Vaults, etc.), and cultural resistance further complicate integration ([4] uk.marketscreener.com) ([3] www.wearexps.com).
- Phased Integration Strategy. Most experts recommend a multi-stage approach. In "Day 1–100" the emphasis is on continuity: linking networks, enabling basic collaboration, and establishing an initial "single source of truth" for critical data (^[5] www.bcg.com) (^[6] www.bcg.com). In the "months 2–36" phase, focus shifts to harmonizing processes and merging platforms (e.g. choosing a single SAP instance, unifying Veeva Vaults, consolidating clinical trial systems) (^[7] www.bcg.com). Longer-term (years 3–5) goals include transforming process workflows with analytics and AI, supporting growth via new interfaces/APIs, and fully rationalizing the IT estate (^[8] www.bcg.com) (^[9] www.bcg.com). This phased model is grounded in recent thought leadership from BCG and others (^[5] www.bcg.com) (^[7] www.bcg.com).
- Veeva-Specific Integration. Veeva's cloud applications (Vault Quality, Vault RIM, Vault Clinical/EDC, CRM, etc.) are widely used by global pharma firms. Consolidating Veeva environments requires careful planning: merging Vault data, aligning document types, and managing go-live cutovers. Case studies (AbbVie/Allergan, Gilead/Kite) show best practices such as long preparatory data cleansing, wave-based migration schedules (often on off-hours), and robust post-go-live support ([10] uk.marketscreener.com) ([11] uk.marketscreener.com). A clear decision-point ("winner-takes-all" vs dual-running period) and dedicated project team are critical for Veeva Vault consolidation ([10] uk.marketscreener.com) ([11] uk.marketscreener.com).
- SAP Integration. SAP ERP (often on ECC or S/4HANA) is the backbone for finance, supply chain, manufacturing, and HR.
 Post-merger SAP integration typically involves rationalizing master data (chart of accounts, etc.), merging instances or
 migrating to a single S/4HANA system, and consolidating business processes. Industry guidance emphasizes leveraging
 SAP's integration framework to unify business processes, eliminate duplicate master records, and provide a single, auditable
 repository ([12] www.sapglobalinsight.com) ([10] uk.marketscreener.com). For example, applying SAP's Data Services or
 Master Data Governance tools can automate much of the data harmonization.
- Clinical Data Systems Integration. Clinical data (trial records, patient data, lab results) often reside in specialized systems (e.g. Medidata Rave, Oracle InForm, Veeva Vault EDC/CTMS). Integrating these systems is notoriously complex due to data volume and regulatory requirements. Strategies include migrating data to a unified EDC/CTMS platform (if both entities used different systems), or maintaining multiple systems but centralizing analytics via data warehousing. Recent commentary stresses that data integration of clinical systems is now mission-critical, as trials generate millions of data points per study ([13]] www.eclinicalsol.com). Robust audit trails and GxP compliance must be preserved throughout any data migration.
- Data Architecture & Governance. A recurring theme is that data is the new strategic asset ([14] www.eclinicalsol.com)

 ([15] etleap.com). Successful integrations pivot on establishing a strong data architecture: defining a single source of truth for customers, products, and quality documents; implementing master data governance; and deploying ETL/API pipelines to

sync systems. Industry leaders emphasize adopting cloud-based data platforms early on to unify disparate sources and enable analytics ($^{[16]}$ etleap.com) ($^{[17]}$ etleap.com). This not only facilitates Day 1 reporting (sales, inventory, etc.) but also forms the foundation for long-term AI and process automation goals ($^{[18]}$ www.bcg.com) ($^{[15]}$ etleap.com).

- Governance & Change Management. Integration projects must have dual leadership from business and IT (often a formal PMI office) ([19] www.bcg.com) ([20] www.wearexps.com). Clear governance bodies oversee prioritization, risk management, and compliance. Equally vital is managing people: transparent communication of objectives, training on new unified systems (especially for Veeva/SAP users), and addressing cultural differences. XPS notes that "cultural alignment, operational cohesion, and digital integration form the tripod on which post-merger success rests" ([20] www.wearexps.com). Dedicated resources (often pausing other initiatives) and executive commitment shorten the integration timeline ([10] uk.marketscreener.com) ([11] uk.marketscreener.com).
- Case Studies. We draw on published case accounts to illustrate practical lessons. For example, during AbbVie's acquisition of Allergan (2020), both firms used Veeva Vault Clinical. AbbVie's IT team performed a lift-and-shift migration: dividing Allergan's trials into four waves of 25 each, with cutovers on weekends over 12 weeks ([21] uk.marketscreener.com). AbbVie devoted six months to data cleaning and mapping (over 673 document types) before migration ([21] uk.marketscreener.com), and provided white-glove support post-cutover ([11] uk.marketscreener.com). In contrast, when Gilead acquired Kite Pharma (2017), the team pivoted mid-implementation to launch Kite's data into Gilead's upcoming Veeva Vault Quality rollout, accelerating Kite's integration and supporting Veeva Vault CRM adoption ([22] uk.marketscreener.com). These examples highlight key tactics: plan meticulously, migrate in waves to limit business disruption, and leverage the integration to propel ongoing digital initiatives.
- Outcomes and Metrics. Quantitative measurement of integration success is challenging but crucial. Metrics include system uptime, data accuracy (error rates), number of duplicate records eliminated, and time-to-complete standard processes post-integration. BCG notes that well-managed tech integrations can directly contribute ~10% of synergy value and enable up to 85% of other synergies ([23] www.bcg.com). Conversely, failing to integrate can incur penalties: XPS warns of heightened cybersecurity risk and inefficiency from fragmented systems ([24] www.bcg.com) ([25] www.wearexps.com). Scheduled audits (internal and external) should verify compliance in the new combined environment.
- Future Outlook. M&A will remain a core strategy for pharma, and IT integration will only grow more complex with new technologies (AI, IoT, real-world data) and stricter regulations. The trend is toward cloud-first solutions (Veeva fully SaaS, SAP S/4HANA Cloud, data lakes) and platform consolidation. We anticipate increased consolidation of R&D and commercial cloud platforms (e.g. Veeva's acquisition of Medidata Rave reflects this convergence). Integration playbooks must evolve: AI-driven data matching, automated change capture (CDC), and even "shadow M&A" monitoring of partner ecosystems may become mainstream. Organizations that treat IT integration as a strategic priority with robust planning, cross-functional governance, and investment in flexible architectures will be best positioned to realize deal value and accelerate innovation.

This report provides a **comprehensive analysis** of the above points, drawing on dozens of industry sources (consultancies, case reports, news analyses, and vendor whitepapers). Each assertion is backed by relevant data and citations (see **References** and inline notes).

Introduction and Background

The life sciences sector has a long history of growth through mergers and acquisitions. Whether for pipeline expansion, market access, or scale, pharmaceutical mergers remain a core strategy ([26] www.eclinicalsol.com) ([27] www.wearexps.com). However, industry observers note that simply closing deals is insufficient; the true challenge is capturing the intended value by unifying two complex organizations – especially their IT landscapes ([27] www.wearexps.com) ([28] www.eclinicalsol.com).

Pharma M&A creates a dichotomy of opportunity and risk. On one hand, combining talent and technology can accelerate R&D synergies, cross-selling, and operational efficiency. On the other hand, **untreated IT and data integration can wreck these objectives**. A high-profile BCG article underscores this: "Companies that fail to adequately address technology and data in PMI jeopardize near-term business continuity and impede [long-

term] objectives" ([29] www.bcg.com). In life sciences, where product safety and data integrity are paramount, any disruption can have severe regulatory and financial consequences.

Data as a Strategic Asset. Crucially, modern M&A deals increasingly view data as an equal citizen to physical assets or IP. Raj Indupuri (CEO of eClinical Solutions) writes that "data is now as valuable an asset as drugs themselves" ([14] www.eclinicalsol.com). This perspective is driven by the explosion of data volume in biotech: complex trials, genomics, real-world data, and digital health tools generate **orders-of-magnitude more data** than a decade ago ([30] www.eclinicalsol.com). For instance, a Tufts CSDD study found a Phase III trial now produces about **3.6 million data points** on average, triple the amount ten years prior ([13] www.eclinicalsol.com). Effectively harnessing this data – and integrating it across merged organizations – is pivotal for informed decision-making and compliance.

Regulatory Environment. PharmalT operates under stringent regulations: 21 CFR Part 11 (FDA requirements for electronic records and signatures), ICH guidelines, GDPR (for patient data), HIPAA, and others. Post-merger, the combined entity must ensure *continuity* of these compliance controls. As Indupuri notes, "as regulatory oversight has grown more intense...the pressure to meet compliance standards is growing, making it urgent to have solutions that can seamlessly integrate and manage data with audit capabilities" ([2] www.eclinicalsol.com). This means any integration plan must be validated by quality and compliance teams; retroactive design is not an option.

The IT Landscape in Pharma. Large pharmaceutical companies typically rely on a patchwork of best-of-breed systems. The ERP backbone is usually SAP (or occasionally Oracle EBS or similar), governing finance, procurement, manufacturing planning, and HR. A second category is commercial and quality systems – for CRM, quality management, regulatory compliance – where Veeva Systems has become a dominant cloud vendor. Finally, clinical systems (electronic data capture (EDC), clinical trial management systems (CTMS), lab and imaging systems, etc.) manage R&D data. These systems are often siloed, highly customized, and tailored to specific regulatory processes.

When two pharma companies merge, each likely has its own instances of SAP, Veeva Vaults, and clinical databases. The playbook must decide: consolidate (choose one "winner" system) or coexist (interface/harmonize but run parallel). The technical migration scope may include merging SAP general ledgers and master data, combining Veeva Vault documents and validation, and migrating clinical trial records – all while keeping business running, regulatory submissions on track, and trials unaffected.

Historical Context. Industry attention on IT integration has risen over the last decade. Early M&A often focused on financial or operational mergers, but digital transformation has brought tech to the forefront. The BCG (2024) study cited above reflects this shift, emphasizing that technology's role in PMI has escalated to being nearly as important as people or finance ([1] www.bcg.com). Note that past failures (some case studies not publicly detailed) have shown that under-investment in IT can lead to cost overruns or logistical collapse – a fact often cited by consultancies and M&A advisors.

Key Systems in Pharma IT

To frame this discussion, we briefly review the key system categories to be integrated:



- Veeva Systems (Vault): Veeva's cloud platform (Vault) provides content and document management for regulated life sciences. Modules include Vault Quality, Vault Regulatory (RIM), Vault Clinical (with EDC/CTMS functionality), and Vault Safety (pharmacovigilance), among others. It also offers a Commercial Cloud (CRM, CLM, PromoMats for marketing content) and Data Cloud (sales and healthcare databases). Hundreds of pharma companies use Veeva Vault for quality and clinical content. (For example, Veeva reports 7,291 employees and ~16.8% revenue growth in 2025 ([31] uk.marketscreener.com), and major clients like BMS and Gilead use Vault CRM ([32] uk.marketscreener.com) ([33] uk.marketscreener.com).) As a SaaS platform, Veeva is updated thrice yearly, so post-merger upgrades can be leveraged if aligned.
- SAP ERP (ECC/S/4HANA): SAP's suite manages enterprise resource planning: finance, procurement, inventory,
 manufacturing, and HR. Many large pharmas run SAP ECC or are transitioning to S/4HANA. This system houses core master
 data (materials, customers, suppliers) and transactional data. During integration, critical tasks include merging company
 codes, reconciling charts of accounts, and unifying vendor/customer MASTER data. SAP often has customizations for
 pharma compliance (like batch traceability, electronic signatures with SAP EM or SAP GTS for exports).
- Clinical Data Systems (EDC/CTMS/LIMS): These systems may come from vendors like Medidata, Oracle, or (now) Veeva
 (Medidata Rave EDC, Veeva Vault Clinical). They capture patient-level trial data, study documentation, and manage trial
 workflows. Clinical data systems face high integration risks due to volume and GCP requirements. Often, companies aim to
 consolidate EDC/CTMS to a single platform to standardize workflows; alternately, data may be exported to a centralized data
 warehouse for analytics.

Table 1 below	summarizes these	e categories and	their typical roles:
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Solution Category	Key Systems/Tools	Primary Functions in Pharma
Veeva Cloud (Vault & CRM)	Veeva Vault (Quality, RIM, Clinical/EDC, Safety), Veeva CRM/CLM, Veeva Data Cloud (e.g. Veeva Link)	Manages regulated content (QA/QC processes, regulatory submissions), R&D trial documentation (EDC/CTMS), and commercial/customer data (CRM). Enables compliant document control, e-detailing, and cross-team collaboration.
SAP ERP (S/4HANA, ECC)	SAP ERP-Finance (FI/CO), MM (Materials Management), SD (Sales/Distribution), PP (Production), HR modules, + analytics (BW/BI)	Enterprise resource planning backbone: financial management, procurement, order-to-cash, manufacturing planning, inventory and warehouse management, HR/payroll. Houses core master data (products, materials, vendors) and regulatory reporting (e.g. financial compliance).
Clinical Systems (R&D)	Medidata Rave EDC, Oracle InForm CTMS, Veeva CTMS/EDC (Vault Clinical), Various LIMS, Imaging archives, eCOA tools	Conducts and manages clinical trials: captures patient data, trial protocols, lab and imaging results. Produced data used for regulatory submissions (ICH/GCP compliance required). Typically integrated with pharmacovigilance systems and biostatistics pipelines.

Table 1. Key domains of pharma IT in M&A integration.

Given this landscape, a merged pharma must plan for **consolidating configurations, master data, and processes** across these systems. For example, if both companies used distinct SAP accounts, leaders must define the *target SAP architecture* (e.g. merge into one S/4HANA instance, or run side-by-side with shared services). Similarly, for Veeva Vault, one must decide which instance will become the global Vault – typically the acquirer's – and then migrate documents and workflows accordingly ([34] uk.marketscreener.com) ([11] uk.marketscreener.com).

Integration Strategy and Phases

Experts advocate a **phased approach** to post-merger integration (PMI) of technology. BCG's recent framework (March 2024) breaks PMI into three "horizons" or stages (^[5] www.bcg.com) (^[7] www.bcg.com). We adapt that here for pharma IT:

Horizon 1 (Day 0-100): Immediate Continuity & "Quick Wins."

Objective: Ensure uninterrupted operations and begin unifying basic infrastructure.

Tech Focus: Maintain core services (networks, email, VPN). Establish cross-company connectivity, single logins, and common collaboration tools (e.g. Teams, SharePoint) to make former rivals feel like one workforce ([5] www.bcg.com).

Strengthen cybersecurity immediately (mergers are high-risk for breaches ([24] www.bcg.com)). Consider quick temporary fixes: for instance, linking CRM systems at a basic level or syncing key reports.

Data Focus: Quickly create an initial single source of truth for critical business data, such as unified customer and product lists. Begin data auditing and governance. Conduct high-level data discovery: identify key differences in data models (e.g. customer IDs, product codes) and map them. This early data effort supports interim reporting (e.g. combined sales, inventory) and flags major gaps.

Example: AbbVie's Allergan integration treated both Veeva clinical vaults as compatible, allowing a "lift-and-shift" migration ([34] uk.marketscreener.com). They scheduled carefully managed cutovers on weekends to minimize disruption but prioritized that trial teams could access documents during transition ([35] uk.marketscreener.com).

• Horizon 2 (Day 100-36 months): Harmonization and System Consolidation.

Objective: Drive standardization and capture cost synergies.

Tech Focus: Perform technical consolidation of systems. This might mean migrating one SAP instance into another (commonly the acquirer's) ([36] www.bcg.com) ([12] www.sapglobalinsight.com), combining Veeva Vault orgs, and decommissioning duplicate servers. IT teams merge into one shared service, rationalize vendors/licenses, and align infrastructure (e.g. move on-prem servers to cloud or to the merged data center). Adopt the "winner takes all" approach for as many platforms as possible to reduce complexity (supported by corporate IT leadership) ([10] uk.marketscreener.com). Data Focus: Harmonize master data (customer, product, financial hierarchies) across merged systems. This includes running MDM processes in SAP (e.g. using SAP MDG tools) and in CRM (cleaning up HCP/customer records). Begin advanced analytics integration: for example, merge data warehouses, standardize reporting definitions (KPIs), and deploy crossdatabase analytics. Establish the integrated data governance framework – who owns which data and how changes propagate.

Example: In the AbbVie case, the team spent six months cleaning and mapping Allergan's Veeva data before migration ([21] uk.marketscreener.com). They broke Allergan's clinical studies into waves, migrating 25 studies at a time, which illustrates the kind of phased cutover and data harmonization needed in Phase 2. Meanwhile, SAP teams might align all company codes and chart of accounts before switchover.

Horizon 3 (Year 3-5): Transformation and Growth.

Objective: Leverage the integrated foundation to innovate and scale.

Tech Focus: Implement new digital capabilities on the unified platform. This could include AI/ML analytics on merged data, standardized IoT/supply-chain integrations, or new cloud-native services (e.g. APIs for partner ecosystems). Fully stabilize the technology operating model (e.g. DevOps teams supporting both business and tech from the integrated IT org). Data Focus: Drive data-driven decision-making. Now that data is harmonized, deploy advanced analytics, predictive models, and automation (e.g. automated AE reporting from unified clinical and safety data). Begin planning for external growth: ensure APIs and scalable practices are in place to integrate subsequently acquired companies more easily. Example: BCG notes that by Horizon 3, merged companies aim to transform business processes via data/AI and revamp operating models ([37] www.bcg.com). A pharma CFO may, for instance, use integrated sales data (from CRM and distribution systems) to apply AI forecasting, or automate batch-release approval via combined quality systems.

These phases are summarized in Table 2 below:

Integration Horizon	Timeframe	Technology Focus (Systems)	Data & Governance Focus
Horizon 1: Immediate	Day 0 – 100 post-close	* Business continuity (networks, email, basic IT) * Cybersecurity lockdown and vulnerability patching ([24]] www.bcg.com) * Stand-up initial shared services (common logins, corporate intranet, unified communication)	* Identify key data domains (customer, product, financial charts) * Establish interim "single source" reports (sales/revenue dashboard) * Initiate data-gov charter (stewards, decision rights) ([6] www.bcg.com)

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Integration Horizon	Timeframe	Technology Focus (Systems)	Data & Governance Focus
Horizon 2: Stabilization	~3-36 months post-close	* Merge major systems (SAP, Veeva Vault, etc.), rationalize applications ([7] www.bcg.com) * Standardize IT service delivery (consolidate datacenters/cloud, streamline suppliers) * Full application & infrastructure integration (e.g. combine databases, retire old platforms)	* Cleanse and consolidate master data (material/customer hierarchy) ([21] uk.marketscreener.com) * Harmonize data schemas and create unified data warehouse / analytics platform ([38] www.bcg.com) * Implement integrated reporting/BI for combined entity.
Horizon 3: Transformation	3-5+ years post-close	* Launch new capabilities (AI/ML models, digital services, mobile apps) ([37] www.bcg.com) * Evolve IT operating model (DevOps, cross-functional teams)	* Engage advanced analytics on unified data (e.g. predictive modeling) * Refine data governance (audit trails, compliance monitoring)

Table 2. Phased approach to post-merger IT integration in pharma (adapted from BCG) ([5] www.bcg.com) ([7] www.bcg.com).

At each horizon, alignment between business and IT leadership is crucial ([19] www.bcg.com). For example, Gilead's acquisition of Kite was expedited because IT and business agreed early: Gilead standardized on Veeva Vault, which allowed "productive, forward-looking discussions about legacy systems and product roadmaps" ([39] uk.marketscreener.com). Conversely, without such alignment, integration stalls when legacy biases persist.

Core Integration Components

Across the phases, several **cross-cutting concerns** emerge in pharma integration. We address the major aspects below.

1. Data Integration and Master Data

Single Source of Truth. Both BCG and industry practitioners stress establishing a unified data foundation. At a merger's outset, companies often have two CRM databases, two product metadata sets, etc. A data governance strategy must define the "golden record" for each domain. For instance, one decision point is which customer master (HCP list) to keep. Tools like Veeva Network or SAP MDG can then propagate the chosen master across systems.

ETL and Data Warehousing. Integrating Veeva, SAP, and clinical data typically requires ETL pipelines. Modern cloud data platforms (Snowflake, Azure), often accompanied by change-data-capture services, allow continuous synchronization. The goal is to create an integrated data warehouse/lake that pulls data from all sources. As one integration expert notes, streaming data from Veeva Clinical, SAP finance, and CTMS into a common analytics repository yields "a unified view for better decision-making and streamlined operations" ([40] etleap.com). This is especially important in early horizons to allow management to query combined data, and later to power advanced analytics.

Data Cleansing & Mapping. As seen in the AbbVie/Allergan example, up to half a year may be spent cleaning acquired data ([21] uk.marketscreener.com). This involves removing duplicates, standardizing formats, and reconciling vocabularies (e.g. clinical protocol codes, drug names). Data migration tools (Informatica, MuleSoft,

or specialized cloud connectors) can assist, but manual data quality work is inevitable. Explicit planning for data migration is key: establishing mapping documents, validation checkpoints, and rollback plans.

Regulatory Data Considerations. Clinical trial data migration is complicated by compliance: audit trails and eSignatures must be preserved. Regulatory submissions already in flight cannot be delayed or corrupted. Therefore, experienced project leads ensure parallel systems run during data cutover. For example, during Vault Clinical migrations, AbbVie left Allergan's environment accessible for reference, migrating cohorts of trials in waves ([11] uk.marketscreener.com). They also instituted "white-glove" support post-go-live to quickly address any data anomalies ([11] uk.marketscreener.com).

Data Privacy and Security. When integrating customer and patient data, privacy laws (GDPR, HIPAA) impose constraints on data transfers and access. Integrated identity and access management (IAM) systems must be extended across merged users. Data encryption and audit logs are scrutinized. At least one study highlights that mergers see a surge in cyberattacks and phishing ([24] www.bcg.com); hence, unifying security policies (single sign-on, MFA) is a critical early task of data integration.

2. Application Rationalization

Once data foundations are addressed, the next step is to **rationalize the application portfolio**. M&A often yields duplicate applications serving similar functions. A thorough rationalization answers: *which systems do we keep ("Invest")*, *which do we migrate, which do we retire, and which temporarily tolerate?* (LeanIX frames this as the TIME model ([41] www.leanix.net).)

For example, if both companies use SAP, the integration plan must decide whether to merge into a single instance or run separate instances. Best practice is usually to consolidate onto the acquiring company's SAP (or onto a net-new S/4HANA) to achieve scale economies ([7] www.bcg.com). This often involves migrating the smaller partner's data (COA, open transactions, etc.) into the main ledger.

Similarly, with Veeva Vault, if both sides use Vault Quality and Vault Clinical, most choose one "master" Vault (again typically the acquirer's). AbbVie did exactly this: it **mandated that AbbVie's technology** would be the future standard ([10] uk.marketscreener.com). By enforcing this from day one, duplicates were eliminated quickly. In other cases, an acquired company might have a newer or better-setup Veeva environment; the buyer may then choose to bring its organization into the acquired Vault (as Gilead did with Kite's Vault Quality) ([39] uk.marketscreener.com).

Other application domains include:

- Collaboration/Content: If one side uses different collaboration tools (e.g. SharePoint vs local file shares), pick one platform and migrate documents. Veeva Vault itself often becomes the document repository for regulated content.
- Laboratory Systems: Merging LIMS (Lab Info. Mgmt. Sys) is akin to clinical EDC: labor-intensive but often necessary to standardize protocols.
- Quality Management Systems (QMS): If both used Veeva QMS, this simplifies integration. If different, a strategic decision is needed (often moving toward a single QMS).
- **Commercial Tools:** E.g. merging salesforce automation. If one firm used Veeva CRM and another a legacy CRM, a conversion plan is needed.

The rationalization should align with business strategy: if the merger's goal is to consolidate manufacturing, for example, then harmonize MRP systems accordingly. Experts also underline focusing on "major platforms" rather than niche tools ([10] uk.marketscreener.com), because at M&A scale, economies come from standardizing key systems.

3. Governance and Organization

Multiple sources emphasize that **effective governance** and **shared leadership** between business and IT are non-negotiable ([19] www.bcg.com) ([20] www.wearexps.com):

- Integration Management Office (IMO): The IMO or PMI team should include IT architects, business process owners, data stewards, and change managers. A steering committee (often C-level sponsor) makes the final call on strategic choices (e.g. the "winner-takes-all" decision). BCG advises formal technology governance within the IMO to capture all dependencies ([42] www.bcg.com).
- Joint Business-IT Leadership: From Day 1, technology integration should be co-led by a business executive (who defines priorities) and a technology executive (who plans the IT execution) ([19] www.bcg.com). This prevents an "IT vs business" tug-of-war. For instance, Gilead's CIO and Kite's head of clinical platforms aligned on migrating Kite's Vault Quality first, because the CEO had established the objective of quickly onboarding Kite's therapies ([22] uk.marketscreener.com).
- Prioritization and Decision Criteria: Clear principles—such as "preserve the acquirer's processes unless a better way
 exists" or "minimize risk to ongoing trials at all costs"—guide cross-department trade-offs. These criteria should be
 documented and communicated so teams make consistent choices ([10] uk.marketscreener.com) ([43] www.leanix.net).
- Dedicated Resources: Integration cannot be an "extra task" on overburdened IT staff. Both AbbVie and Gilead examples
 highlighted assigning dedicated teams and even pausing other projects to focus on integration ([10]
 uk.marketscreener.com). That way, expertise is concentrated and accountability is clear.
- Change Management: People often resist losing familiar systems. A formal change management plan—including stakeholder communications, training on unified platforms, and feedback channels—is vital. Some companies create integration "surge teams" or integration champions to help with training ([11] uk.marketscreener.com). Celebrating early successes (e.g. first unified report released) can maintain momentum.

In highly regulated pharma, governance also includes quality oversight. Standard operating procedures (SOPs) for IT and data processes must be updated, and new system validations (IQ/OQ/PQ) may be required after consolidation. A quality governance board should approve the final integrated state before declaring the process complete.

4. Security and Compliance

Pharma integrations face elevated **security** and **compliance** demands. Several industry sources warn that postponing IT consolidation lengthens exposure to breaches (^[24] www.bcg.com) (^[25] www.wearexps.com). Merging teams should:

- Harden Security Posture: Immediately apply unified security architecture (e.g. central firewalls, intrusion detection) across both entities. Conduct a combined risk assessment early often attackers view M&A as stalking opportunities. BCG notes a "significant increase in cyber and phishing attacks immediately following mergers" ([24] www.bcg.com), so companies often engage external audits and simulation drills.
- Audit Trails: All new systems must maintain (or improve) compliance audit trails. For example, when migrating clinical data
 from one EDC to another, both systems must retain tamper-proof logs. FDA may inspect records years after the trial; hence
 any migration activities need documented proof that no records were altered. Veeva Vault's inherent audit logging aids this,
 but care is needed when data is moved between systems.
- Regulatory Reporting: Post-merger, combined companies must still meet all ongoing regulatory commitments (e.g. in-flight submissions, pharmacovigilance reports). Integration plans should ensure no gaps. For example, if two companies use different systems for eTMF (electronic trial master file) or RIM, plan parallel maintenance until the unified system is validated. Any delay in integration that breaks compliance (even temporarily) can have legal repercussions.

• Data Residency and Privacy: Merging firms in different jurisdictions must resolve data residency issues. GDPR articles may restrict transferring personal data (even within the same corporate family) without proper safeguards. Companies may need to implement EU Standard Contractual Clauses or transfer under consent. Given the EU Court of Justice continues to scrutinize third-country data flows, M&A teams must coordinate legal counsel closely with IT.

In summary, IT integration must not compromise the existing compliance baseline. In fact, one advantage of integration is the opportunity to improve compliance controls across the board. XPS highlights that a "unified digital environment improves regulatory compliance and audit readiness" ([44] www.wearexps.com). For instance, after consolidation, global SOPs can be standardized and QA oversight centralized, reducing variance in quality processes.

5. Tools and Technologies

While strategy and governance are paramount, certain technologies and platforms facilitate integration:

- Middleware/Integration Platforms: Tools like MuleSoft, Boomi, or SAP PI/PO can connect Veeva, SAP, and other systems. Using APIs to decouple systems (e.g. integrating Veeva Vault with SAP CRM through a middleware) allows phased migration. Veeva provides RESTful APIs for Vault data, which can be leveraged for real-time sync to SAP or data lakes.
- Enterprise Architecture (EA) Tools: As LeanIX suggests, enterprise architects should build comprehensive models of both IT estates ([45] www.leanix.net). Tools that capture system inventories, dependencies, and capabilities (LeanIX, Sparx Foundry, etc.) help plan rationalization. According to a LeanIX report, "nearly 90% of enterprise architects are involved in post-merger integration" ([46] www.leanix.net), underscoring the need for such tools. These platforms can also apply frameworks like the TIME model to manage transitions systematically ([41] www.leanix.net).
- Master Data Management (MDM): For consolidating critical reference data (e.g. Customer Master, Product Master), MDM tools ensure one reconciliation process. SAP MDG, Informatica MDM, or even Veeva Network (for HCP/HCO data) can be used. Veeva's own Commercial Suite has capabilities to unify address/contact data across business units, which is often expanded post-merger.
- Cloud Data Warehouse and ETL: Solutions like Snowflake, AWS Redshift, or Azure Synapse can host integrated data once pipelines are configured. The integration blog noted that companies compute trillions of data points (EDC, CRM, financial) and need cloud scale ([47] etleap.com). Automated ETL services (Fivetran, Informatica Cloud) can significantly reduce the manual burden of data consolidation. In fact, one approach is to "rapidly migrate data into a common schema" as a temporary measure for cross-company insights ([48] www.bcg.com), then backload into permanent architecture.
- · Low-code Integration Platforms: Given resource constraints, platforms that allow business users to create data workflows (e.g. tray.io, Zapier for corporate data) can accelerate certain standard tasks (like contact sync between Veeva CRM and SAP).
- Data Quality and Profiling Tools: Tools that scan and profile data (duplicate detection, normalization) help before and during migration. These can flag data anomalies early and measure "data health" improvements post-merger.
- Al and Automation: While still evolving, Al can assist in mapping data fields from one system to another based on semantic similarity. Future integrations may leverage ML-driven match engines to merge Veeva Vault document metadata or SAP master records more intelligently.

Each technology must be evaluated for compliance suitability (e.g., Cloud tools must be validated/qualified for "GxP" use if used for regulated processes).

6. Change Management and Culture

Integration is not purely technical; bringing people along is a critical soft factor ([19] www.bcg.com) ([20] www.wearexps.com), Numerous authors stress "cultural alignment" as a pillar of success ([20] www.wearexps.com).

Actionable practices include:

- Stakeholder Communication: Regular updates to all staff about integration progress, timelines, and impacts. Transparency about which systems will change and why helps mitigate rumor and anxiety. Early involvement of end-users in process design (pilot teams, feedback sessions) builds buy-in.
- Training Programs: After systems are combined, formal training ensures employees know the *new way* to perform tasks. For example, if Veeva Vault UIs change slightly when merging, a localized training campaign in each study group or quality department helps adoption. Documentation (SOPs, user guides) must be updated jointly by legacy teams.
- Quick Wins and Celebrations: Achieve small victories to demonstrate integration value. The IBM LeanIX PMI guide suggests celebrating things like first cross-company report, or only one consolidated platform in use globally ([46] www.leanix.net). These improve morale and confidence in the new direction.
- Staff Integration: If overlapping roles exist (e.g. two Heads of IT), decisions on staffing reshuffles or reassignments are often delicate. Leadership must manage these transitions with clarity and fairness to avoid demotivating key personnel.

Pharma companies often have strong departmental cultures (R&D vs Commercial vs Manufacturing) which may have clashed post-merger. Change agents and integration champions in each department can bridge gaps, ensuring that technology changes respect underlying business needs.

Case Studies and Examples

Several mergers illustrate the principles above in action. While each has unique context, common lessons emerge:

AbbVie–Allergan (2020, ~\$63B): AbbVie's acquisition of Allergan is among the largest pharma deals in recent years. Both companies used Veeva Vault for their clinical operations. Key points from AbbVie's experience ([21] uk.marketscreener.com):

- Lift-and-Shift Strategy: Because both used the same platform, the integration team decided to "treat the integration as a 'lift and shift'" ([35] uk.marketscreener.com). This meant Allergan's Vault Clinical data would be moved into AbbVie's existing Vault org, rather than running two parallel systems.
- Extensive Prep: The team spent six months cleaning and mapping Allergan's Vault data ([21] uk.marketscreener.com). They rationalized 673 document types, meaning mapping dozens of categories so they fit AbbVie's taxonomy.
- Phased Cutover: Trials were moved in four waves (25 studies per wave) during four weekends over three months (^[35] uk.marketscreener.com) (^[11] uk.marketscreener.com). This careful scheduling ("Friday to Sunday") minimized impact on study timelines. They built in extra buffer days to ensure completeness.
- Dedicated Resources & Governance: AbbVie assigned full-time staff just to this (pausing other projects) ([10]
 uk.marketscreener.com). From the outset, AbbVie's tech and processes were mandated as the standard, avoiding endless
 debates.
- **Post-Cutover Support**: After each wave, AbbVie provided "white glove" support on-call experts, proactive check-ins, and team chats to rapidly resolve any issues ([111] uk.marketscreener.com). This ensured that end-users (clinical trial teams) didn't lose momentum.

The net result: by integrating Allergan's trials into AbbVie's Vault Clinical, AbbVie accelerated its broader Vault implementation and leveraged Allergan's system maturity in its own rollout ([49] uk.marketscreener.com).

Gilead–Kite/Immunomedics (2017, \$12B and 2020, \$21B): Gilead's acquisitions of Kite Pharma and later Immunomedics provide another model. At the time, Gilead was already deploying Veeva Vault Quality. When Kite closed mid-implementation, Gilead pivoted:

- Use Case Focus: Gilead decided to "go live with Kite as the first use case" ([50] uk.marketscreener.com). This accelerated Kite's systems into production and jumpstarted Gilead's Vault program.
- Alignment on Veeva: Crucially, Gilead had "standardize [d] on Veeva," which enabled discussions on legacy systems
 hurdles to be resolved in favor of the future-state architecture (^[39] uk.marketscreener.com).
- **Business-driven priority**: The CIO stressed "focus on business objectives" integrating Kite's therapies quickly into Gilead's ecosystem while accommodating their requirements ([22] uk.marketscreener.com).

From this, we see that being in sync with an ongoing IT rollout can turn M&A into an advantage, effectively outsourcing part of the implementation to the acquired team and their data ([49] uk.marketscreener.com).

XPS Integration (2025): XPS Consulting recounts Sanofi's acquisition of Kiadis (2021) as a cautionary tale (^[51] www.wearexps.com). Although Sanofi pursued Kiadis to gain a talent/innovation edge, integration delays and shifting strategy led to writing off the deal in a few years. XPS argues this underscores treating **digital and operational integration** as rigorously as strategic fit (^[52] www.wearexps.com). They highlight that failures often occur when culture and systems are not harmonized alongside science.

These cases and analyses come with some measurable takeaways:

- Dedicated Integration Projects Accelerate Success: Both AbbVie and Gilead assigned dedicated teams and paused unrelated work.
- Comprehensive Data Preparation Pays Off: AbbVie's 6-month data clean-up avoided surprises during cutover ([21] uk.marketscreener.com).
- Phasing Minimizes Risk: Wave-based migrations on weekends work steadily.
- Leverage Ongoing Initiatives: Both companies used the mergers to feed their existing Veeva rollouts, gaining momentum.
- Culture & Commitment: Leadership's "AbbVie technologies and processes were the way of the future" decision ([10] uk.marketscreener.com) meant teams did not waste time re-inventing workflows.

While public details on SAP-centric case studies are scarce, these examples translate: migrating an acquired company's SAP instance into yours would follow a similar scheme. For instance, consider a fictitious example where Company A acquires Company B, both on SAP ECC. A best practice would be to:

- 1. Freeze changes in Company B's SAP master data at an appropriate point.
- 2. Map Company B's chart of accounts and plant codes into A's SAP structure.
- 3. Run data loads in parts (e.g. open AR/AP items, inventory).
- 4. Cutover on a quiet weekend with dual-process overlap until settled.
- 5. Verify financial reporting and compliance in the unified system.

Given that 70% of M&A fail to hit projected synergies ([53] www.sapglobalinsight.com), rigorous planning like above is critical to avoid being in that failure statistic. (Although the exact source of the "70%" stat in Thomas Carter's SAP blog ([53] www.sapglobalinsight.com) isn't verified, it echoes a long-standing M&A adage about integration difficulty.)

Data Analysis and Evidence

Integration decisions should be data-driven wherever possible. Unfortunately, very few companies publish internal metrics on PMI success. However, some relevant data points from research and industry surveys help quantify the context:



- Cost of Failure. McKinsey and others often cite that most M&A deals destroy shareholder value. While not pharma-specific, Bain et al. (2015) found about 60% of deals fail to create value. By addressing IT early, companies can flip this. BCG's recent data suggests well-run integrations can deliver substantial synergies: tech/data efforts directly realize ~10% of cost synergies and enable up to 85% of other synergies ([23] www.bcg.com). This underscores that tech is not a side-activity but a key enabler of M&A ROI.
- M&A Volume. The volume of pharma deals remains high. News reports indicate hundreds of deals annually (e.g. 420 deals in Q3 2024; 426 deals in Q4 2023, including several >\$10 B ([54] www.eclinicalsol.com)). Even if deal values fluctuate, the continuous churn means integration skills are evergreen.
- Data Growth. Tufts CSDD's 2021 finding of 3.6 million data points in Phase III trials ([13] www.eclinicalsol.com) quantifies the data challenge. Another report (2021) noted biotech trials have quintupled their data capture instruments (wearables, genomic tests) in 10 years. The data point explosion mandates robust integration platforms.
- Cloud Adoption. By 2025, a large majority of pharma companies are adopting cloud for new systems. Veeva itself is fully cloud and sees adoption accelerating. Likewise, AWS/Azure are being used for SAP (S/4HANA on cloud). Analysts report over 1600 companies on Veeva Vault by 2024 across life sciences ([55] landbase.ai). (Caution: this figure is from a thirdparty database ([56] |andbase.ai); but it suggests Veeva's ubiquity.) The movement to cloud eases some integration pain (data pipelining, scalability) but raises governance tasks.
- Adoption of Vault Clinical. Veeva cites that many large pharma have moved to Vault Clinical for trials including recent adoption by top CROs and academic networks ($^{[57]}$ uk.marketscreener.com). This means more integration will involve Vault products (URL [12] highlights Veeva Vault Clinical adoption in medical device trials). As vendors converge (Veeva/global CROs, Veeva/Medidata), integration expectations will center on these cloud platforms.
- Security Incidents Post-M&A. While hard to quantify publicly, anecdotal evidence suggests M&As often precede cyber breaches. As BCG noted ([24] www.bcg.com), companies see phishing/cyber spikes after deals, underscoring the need for diligence. (In 2018, a Merkle report found financial firms often targeted during M&A; similar patterns are likely in pharma.)
- Cost Savings from Consolidation. Industry benchmarking suggests that de-duplicating ERP/Vault costs (licenses, support) is a major synergy lever. A hypothetical: if each legacy SAP instance cost \$20 M/year (maintenance and hosting), merging could save ~50%. Similarly, eliminating one Veeva Vault license per overlapping department saves tens of thousands annually. These savings feed into overall deal economics, motivating the consolidation effort.
- Employee Engagement. While not quantitative data, many sources (e.g., Harvard Business Review on M&A) show engaged workforces significantly improve integration outcomes. The Leveraging Technology in PostMerger Integration blog notes connected teams outperform peers (Gallup found higher engaged workforce => +147% EPS) ([58] www.scribd.com). This indirectly supports meaningful change management.

In sum, data and business metrics reinforce that well-executed IT integration accelerates value capture whereas neglecting it risks deal failure. The above figures and examples form an evidence-based rationale for the practices we recommend.

Implications and Future Directions

As the pharma industry evolves, several trends will shape post-merger IT integration:

• Increasing M&A Activity. If biosimilar competition, patent cliffs, and innovation cycles persist, large pharma will keep acquiring biotech assets. Each new wave brings digital complexity (e.g., cell/gene therapy data, Al drug discovery data). Our model and playbook are thus enduring needs. The Biospace analysis warns that M&A complexities mean: "to thrive in an M&A strategy means treating data infrastructure and analytics technologies as a core component" ($^{[59]}$ www.eclinicalsol.com).

- IntuitionLabs
- Consolidation of Vendor Solutions. There is a trend of consolidation even among vendors. Veeva's acquisition of Medidata
 (May 2024) is a prime example: a single company now provides end-to-end R&D cloud (from clinical trial management to
 quality). This consolidation may simplify future integrations (fewer disparate clinical systems), but also means broader
 migrations when these vendor platforms release new unified suites. Integrators must stay abreast of such vendor roadmaps.
- RegTech and Compliance Automation. Regulators are exploring more digital submissions (FDA's push for cloud submissions, e.g. CMC data in cloud). Merged pharma will need systems flexible enough for digital submissions. Solutions like Accumulus Synergy (for regulatory content) suggest integration will increasingly involve regulatory publishing platforms ([60] www.wearexps.com). Also, Al/ML for pharmacovigilance will require combined safety databases.
- Data Interoperability Standards. Initiatives like CDISC for clinical data, HL7/FHIR for healthcare data, and common
 identifiers (e.g. LEI codes for companies, HCP IDs) will ease integration over time. Early adoption of standards can reduce
 mapping burdens during mergers. For example, if both companies use CDISC ODM for EDC, merging trial data is simpler. A
 future-minded PMO might enforce standards now to speed later integration.
- Rise of Cloud and SaaS. The shift from on-prem to SaaS will accelerate. Both SAP (through RISE with SAP) and Veeva emphasize cloud-first. For M&A, this means technical integration often becomes configuration in multi-tenant environments rather than physical data centers. Machine speed (automated tests, continuous integration) can further help post-merger deployments.
- Integration with Real-World Evidence (RWE) data. Pharma increasingly uses RWE (EHR, claims) alongside trials. Integrating post-merger means not just internal systems but also aligning how external data feeds (e.g. de-identified patient datasets) enter the pipeline. Privacy-preserving linkages (e.g. hashed IDs) may be needed if companies use different vendors for RWE.
- Talent and Organization. As XPS notes, digital integration is *strategic*, not merely technical ([61] www.wearexps.com). Companies may increasingly form standalone "Integration Centers of Excellence" that persist beyond a single deal, becoming centers for continuous transformation. Expertise in Veeva and SAP integration will become a sought-after skillset in pharma IT.

Overall, the future implications are that **integration agility will be a competitive advantage**. Firms that can incorporate acquisitions quickly – while maintaining compliance – will accelerate innovation. Those that lag will face flattened pipelines and wasted capital. Our playbook must therefore be living: refined after each merger, incorporating new technology (e.g. Al for anomaly detection in merged data streams) and learning from every project's successes and failures.

Conclusion

Integrating IT post-merger in pharmaceutical companies is a **complex, high-stakes endeavor**. The convergence of Veeva vaults, SAP ERPs, and myriad clinical systems demands a structured, data-driven approach. This report has outlined a comprehensive strategy, backed by industry evidence:

- Plan from Day 1: Elevate IT to a leadership level in the integration, as BCG advises ([19] www.bcg.com).
- Invest in Data Foundation: Spend time upfront on data cleaning and governance ([11] uk.marketscreener.com) ([2] www.eclinicalsol.com).
- **Phased Execution**: Embrace a phased timeline (Day 1 continuity, Year 1–3 consolidation, Year 3+ transformation) (^[5] www.bcg.com) (^[7] www.bcg.com).
- Harmonize Platforms: Choose target systems (often the acquirer's) for ERP and SaaS apps, and migrate the acquired party's data accordingly ([10] uk.marketscreener.com).
- **Govern and Support**: Set clear governance, dedicate resources, and manage change meticulously (^[10] uk.marketscreener.com) (^[19] www.bcg.com).
- Leverage Integration Momentum: Use the merger as a catalyst to modernize (e.g. finish planned Vault rollouts, upgrade SAP) ([49] uk.marketscreener.com) ([62] www.bcg.com).

• **Measure and Secure**: Track integration metrics (system uptime, cost savings) and vigilantly protect data throughout ([24] www.bcq.com) ([63] www.wearexps.com).

In doing so, pharmaceutical companies can turn the daunting post-merger valley of complexity into a conduit for value creation. As one expert bluntly observed: "Post-merger IT consolidation is not just a technical exercise, it is a strategic imperative" ([61] www.wearexps.com). Organizations that heed this – investing in people, process, and technology integration – will unlock the full potential of their M&A deals.

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Each claim and recommendation above is supported by these credible sources and case reports. All unreferenced facts are considered common industry knowledge in pharmaceutical IT M&A. The report avoids any proprietary content from intuitionlabs.ai and relies on independent sources.

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Contact founder Adrien Laurent and team at https://intuitionlabs.ai/contact for a consultation.



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