# ISO 9001 in Biotech: A Guide to Relevance & Compliance

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## **Executive Summary**

ISO 9001:2015 remains highly relevant to the biotechnology sector. As the world's most widely adopted quality management standard, with over a million certified sites globally ([1] www.linkedin.com) ([2] www.dqsglobal.com), ISO 9001 offers a flexible, process-oriented framework that aligns well with the needs of biotech organizations. In biotechnology – spanning pharmaceutical development, medical diagnostics, biomanufacturing, and lifescience research – quality, safety, and regulatory compliance are paramount. ISO 9001:2015 complements industry-specific regulations (such as GMP, GLP, and ISO 13485) by emphasizing risk-based thinking, top-management involvement, and continual improvement ([3] www.dqsglobal.com) ([4] advisera.com). Case studies (e.g. a Portuguese fungal culture collection and Italian clinical trial centers) show that ISO 9001 implementation has improved reproducibility, risk management and stakeholder confidence in biotech processes ([5] www.mdpi.com) ([6] pmc.ncbi.nlm.nih.gov).

While critics note that ISO 9001 is voluntary (unlike mandatory GMP) and not tailored to any one biotech subfield ([7] advisera.com) ([4] advisera.com), in practice ISO 9001 is often used in tandem with regulations to build robust QMS infrastructure. Industry surveys and market studies indicate growing demand for biotechtailored QMS solutions ([8] www.futuremarketinsights.com) ([9] conformance1.com). Experts predict that the upcoming 2025 revision of ISO 9001 – which will address sustainability, digitalization, and resilience ([10] www.linkedin.com) ([11] www.effivity.com) – will further enhance its fit for biotech, where data integrity, complex supply chains, and new therapies (e.g. cell & gene, precision medicine) demand modern quality controls. In summary, ISO 9001:2015 remains a vital platform for quality management in biotechnology, serving as "infrastructure" for compliance and continuous improvement even as regulatory and technological landscapes evolve ([12] www.linkedin.com) ([13] advisera.com).

# **Introduction and Background**

Biotechnology is a diverse field encompassing pharmaceuticals, medical devices, diagnostics, bioagriculture, and environmental biotech, among others. Across these areas, quality management is critical: organisms and biological processes underpin products that must be safe, effective, and reproducible. Biotech companies handle complex R&D pipelines and manufacturing processes (for example, genetically engineered therapies, monoclonal antibodies, or biofuels) under stringent regulatory oversight. Good Manufacturing Practices (GMP), Good Laboratory Practices (GLP), and sector-specific standards (ISO 13485 for medical devices, ISO 15189 for medical labs, etc.) govern many biotech operations. In this context, ISO 9001:2015 offers a generic Quality Management System (QMS) framework that can be adapted to life-sciences organizations (smartqms.com.au) ([14] advisera.com). The central question is: Does ISO 9001:2015 add value in biotechnology, or is it redundant alongside existing specialized standards? This report examines that question in depth, covering historical context, current usage, benefits and criticisms, and future directions of ISO 9001 in biotech.

ISO 9001 is a **generic, sector-neutral standard** for quality management systems. The 2015 revision (ISO 9001:2015) introduced a process-oriented *High-Level Structure* common to all ISO management standards, greater emphasis on *risk-based thinking*, and stronger leadership accountability ([3] www.dqsglobal.com). It is **voluntary** (unlike statutory GMP requirements) but globally recognized: as of 2023 there were over **837,000** valid ISO 9001 certificates worldwide, with participation from well over a million sites (certiget.eu) ([1] www.linkedin.com). Notably, ISO expects a new revision around 2025 to sharpen focus on digitalization, datadriven decision-making, and sustainability ([10] www.linkedin.com) ([11] www.effivity.com). Meanwhile, many biotech firms have adopted or considered ISO 9001 as a way to demonstrate consistent QMS discipline across research and production stages ([5] www.mdpi.com) ([15] www.bioperfectus.com).



However, biotech also operates under **mandatory regulations**. For example, pharmaceutical biotech must comply with GMP (enforced by agencies like FDA and EMA) to ensure product safety. Clinical research is governed by Good Clinical Practice (GCP) guidelines, and testing labs may follow ISO 17025 or GLP. These specialized requirements overlap with but do not duplicate ISO 9001. A fair assessment of ISO 9001's relevance requires exploring both its generic quality safeguards and how it complements (or potentially conflicts with) biotech-specific demands ([4] advisera.com) ([6] pmc.ncbi.nlm.nih.gov).

The following sections will review the evolution of ISO 9001, the quality/regulatory landscape of biotech, the extent of ISO 9001's use in biotech industries, and detailed analysis of its benefits and drawbacks. We incorporate data (certification statistics, industry reports), expert opinions, and real-world case studies. We also discuss how emerging trends (AI, digital labs, advanced therapies) and the forthcoming ISO 9001:2025 revision impact ISO 9001's role. The goal is a nuanced, evidence-backed answer to whether ISO 9001:2015 is still relevant for biotechnology today.

#### ISO 9001:2015 – Overview and Evolution

ISO 9001:2015 is the latest edition of the ISO 9000 family's flagship QMS standard. It defines generic requirements for a quality management system focused on **customer satisfaction, consistent processes, risk-based decision-making, and continual improvement** (smartqms.com.au) ([14] advisera.com). Uniquely, ISO 9001 is *sector-agnostic*, so its principles can be tailored to fit any industry, including biotech.Its 2015 revision adopted the uniform "High-Level Structure" (HLS) to align with other ISO management standards, and incorporated new concepts such as *context of the organization, interested parties*, and the aforementioned risk-based approach ([3] www.dqsglobal.com). Key changes in ISO 9001:2015 (compared to ISO 9001:2008) include stronger leadership commitment, more flexible documentation requirements, and explicit attention to organizational knowledge ([16] www.dqsglobal.com).

Historically, ISO 9001 has undergone several revisions:

Year	Version	Key Changes
1987	ISO 9001:1987 (with ISO 9002/ISO 9003)	First international QMS model for quality assurance in all areas (design, development, production, etc.), replacing many national QA standards ([17] www.dqsglobal.com) ([18] www.dqsglobal.com).
1994	ISO 9001:1994	Minor textual and conceptual updates after periodic review.
2000	ISO 9001:2000	Major revision: merged ISO 9001/9002/9003 into one; fully process-oriented approach introduced; shifted focus from <i>quality assurance (QA)</i> to <i>quality management (QM)</i> ; introduced the "Eight Quality Management Principles" ([19] www.dqsglobal.com) ([20] www.dqsglobal.com).
2008	ISO 9001:2008	Clarifications and usability improvements; structure and core requirements remained unchanged ([21] www.dqsglobal.com).
2015	ISO 9001:2015	Gifted with the HLS; added "context of the organization" and "interested parties" concepts; required top-management responsibility and risk-based thinking (replacing preventive action) $(^{[3]}$ www.dqsglobal.com).
2025*	ISO 9001:2025 (expected)	Revision expected to emphasize sustainability, resilience and digitalization (e.g. Al/IoT integration, supply-chain transparency) while retaining core structure ([10] www.linkedin.com) ([11] www.effivity.com).

Sources: ISO history (DQS blog) ( $^{[3]}$  www.dqsglobal.com); expert previews of ISO 9001:2025 revision ( $^{[10]}$  www.linkedin.com) ( $^{[11]}$  www.effivity.com).

Today, ISO 9001:2015 is **ubiquitous**: over **1,200,000 sites** were reported certified in the 2023 ISO Survey (<sup>[1]</sup> www.linkedin.com). Even accounting for survey gaps (e.g. missing data from China), one million-plus organizations worldwide have adopted it (<sup>[1]</sup> www.linkedin.com) (<sup>[2]</sup> www.dqsglobal.com). This breadth underscores ISO 9001's general value proposition: a common quality "language" across industries and borders (<sup>[2]</sup> www.dqsglobal.com).

In parallel, the biotech industry has adopted or integrated ISO 9001 into practice. As we will see, many biotechnology firms and laboratories use ISO 9001 alongside other standards to build their QMS. The remainder of this report examines that usage in detail.

## **Biotechnology Industry Quality Landscape**

Biotechnology covers a *spectrum* of activities, from **basic research** in academic labs to **commercial production** of therapeutics, as well as **device manufacturing**, **diagnostic testing**, and **clinical research**. Each segment faces quality demands:

- Pharmaceutical/Biologics Manufacturing: Companies producing biotech drugs, biologics, or vaccines must follow GMP (Good Manufacturing Practices) a legally binding regulatory framework. GMP (e.g. FDA 21 CFR 210/211, EU GMP) dictates strict controls on processes, equipment, materials, documentation, and quality units. Its goal is product safety and consistency (<sup>[7]</sup> advisera.com).
- Medical Devices and Diagnostics: Biotech that makes diagnostic kits or devices (such as lab equipment or disposables) also contend with special regulations. Often they implement ISO 13485 (Medical Devices QMS) in addition to/app to ISO 9001 ([22] www.qualityfwd.com) ([15] www.bioperfectus.com). ISO 13485 emphasizes device safety and regulatory traceability.
- Laboratory Testing and Research: Biotech R&D labs, including clinical testing labs, typically follow Good
   Laboratory Practice (GLP) or ISO 17025. GLP (e.g. OECD GLP) governs non-clinical lab studies to ensure
   data integrity. ISO 17025 accredits lab competence and accuracy. These are technical standards rather than
   full QMS frameworks, but they cover critical aspects of research quality.
- Clinical Research: Clinical trial centers follow Good Clinical Practice (GCP) guidelines. Notably, the 2022 update of ICH-GCP (revision 2) highlights that sponsors must implement a "quality management system" with ongoing risk-based oversight ([23] pmc.ncbi.nlm.nih.gov).
- Occupational and Environmental: Biotech sites also care about worker safety and environmental impact, often implementing ISO 45001 (OHS) and ISO 14001 (EMS).

ISO 9001:2015 does not duplicate these specifics. Instead, it provides a **cornerstone QMS** that both overlaps with and augments them. For example: ISO 9001's emphasis on **documented processes, management responsibility, and continuous improvement** underpins GMP's requirements, but ISO 9001 itself does not dictate drug-specific tests or batch release criteria ([4] advisera.com) ([24] advisera.com). In practice, many biotech companies implement ISO 9001 *alongside* GMP or ISO 13485. As one quality expert notes, ISO 9001 (and ISO 13485) create a "common-sense approach" to managing processes so products (devices, drugs, services) consistently meet requirements ([25] www.zenqms.com). Meanwhile, regulations like GMP remain legally enforceable and product-specific ([7] advisera.com).

Because biotechnology spans so many regulatory domains, understanding how ISO 9001 fits "at the top level" is crucial. On one hand, its **universality** is a strength – it aligns research labs to industry processes. On the other, it can seem generic or redundant unless carefully integrated. Table 1 (below) summarizes key QMS and regulatory standards relevant to biotech:



Standard	Focus / Audience	Relevance in Biotechnology
ISO 9001:2015	Generic QMS (all industries)	Ensures consistent quality/QMS framework across R&D, production, and services; emphasizes customer focus, risk management, and continuous improvement (smartqms.com.au) ([26] blog.pacificcert.com). Many biotech firms use it as an overarching QMS foundation.
ISO 13485:2016	Medical devices QMS	Required for biotech companies making medical devices or IVDs; focuses on device safety, labeling, and regulatory compliance ( <sup>[27]</sup> blog.pacificcert.com) ( <sup>[28]</sup> bioteknica.com).
ISO 17025:2017	Competence of testing/calibration labs	Accredits biotech laboratories performing analyses/quality control; ensures accuracy and traceability of test results ( <sup>[29]</sup> blog.pacificcert.com) ( <sup>[5]</sup> www.mdpi.com).
GMP (cGMP)	Drug/biologics manufacturing regulations	Mandatory regulation for biotech drug production to guarantee product safety, potency, and purity ( $^{[7]}$ advisera.com) ( $^{[30]}$ advisera.com).
GLP (OECD)	Lab testing standards for nonclinical studies	Ensures quality and integrity of preclinical safety studies often used in biotechnology R&D.
GCP (ICH)	Clinical research standards	Requires clinical trial sponsors to implement robust QMS (risk-based, audited) in line with ISO 9001 principles ( $^{[23]}$ pmc.ncbi.nlm.nih.gov) ( $^{[4]}$ advisera.com).
ISO 15189:2022	Medical laboratory QMS	Applies to clinical/diagnostic labs (common in biotech diagnostics) for technical competence and quality, often integrated with ISO 9001.
ISO 14001:2015	Environmental management	Used by biotech companies to minimize waste, energy use and environmental impact, supporting sustainable practices.
ISO 45001:2018	Occupational health & safety	Ensures safety protocols in biotech labs/industry (handling biohazards, chemicals, etc.), often integrated into QMS (per PacificCert) ([31] blog.pacificcert.com).
ISO/IEC 27001:2022	Information security management	Protects sensitive biotech data (genetic data, trial records); increasingly important as biotechs digitize.

Notes: Table is for illustration; detailed scope of each standard may vary. Sources: PacificCert Biotechnology ISO summary ([26] blog.pacificcert.com), industry QMS guides ([22] www.qualityfwd.com) ([4] advisera.com).

In sum, the biotech quality environment is complex. ISO 9001:2015 addresses general QMS needs (quality policy, document control, audits, improvement), while sector-specific standards (GMP, GLP, ISO 13485, etc.) address technical and regulatory requirements. When well-integrated, ISO 9001 adds coherence and flexibility; if used in isolation, it may be seen as incomplete for product safety demands ( $^{[4]}$  advisera.com) ( $^{[24]}$ advisera.com). The next sections explore how ISO 9001 is actually used in biotech and whether it adds real value.

## Adoption of ISO 9001:2015 in Biotechnology

Quantifying exactly how many biotech firms hold ISO 9001 certification is challenging (ISO data is categorized by country and sector broadly). However, several indicators point to substantial uptake. First, the global scale: as of the 2023 ISO Survey, there were roughly 837,052 ISO 9001 certificates reported worldwide (certiget.eu). Although the absence of China's data caused a reporting dip (ISO notes a ~1.25M count when China data is included ([1] www.linkedin.com)), it's clear that hundreds of thousands of companies - including many in biotech or related fields - are certified. For perspective, one ISO authoritative blog notes "1 million companies in 191 countries speak the same language" of ISO 9001-certified QMS ([2] www.dqsglobal.com).

Among those certified, life-science organizations form a meaningful subset. While precise numbers for "biotech certified companies" are not readily published, industry surveys and reports suggest growing interest. For

#### example:

- A Quality Management Software market report projects the global biotech QMS software market to grow from \$6.07 billion in 2025 to \$21.71 billion by 2035 (CAGR ~13.6%) (<sup>[8]</sup> www.futuremarketinsights.com). This surge is driven by biotechnology's regulatory complexity and need for digital QMS tools. Implicitly, this suggests many biotechs are seeking formal QMS (often ISO-based) to handle compliance and traceability.
- A **2025 trade article** observing ISO trends notes that many "life sciences" firms adopt ISO 9001 to assure quality. In practice, anecdotal evidence abounds: dozens of biotech enterprises (from startups to multinationals) list ISO 9001 among their certifications. Notable cases in recent years include diagnostics firms (e.g. Bioperfectus ([32] www.bioperfectus.com)), biotech engineering firms (BioTeknica ([33] bioteknica.com)), clinical/regulatory labs, and even logistics/CROs (Medair (medair.global)).

Academic studies also reflect ISO 9001 usage in biotech contexts. In Italy, a 2023 survey of clinical trial sites found that **76.3**% of centers with a quality management system conformed to ISO 9001:2015 ([34] pmc.ncbi.nlm.nih.gov). Indeed, 51% of phase-1 trial sites had a QMS in place and 22% of those held ISO 9001:2015 certification ([34] pmc.ncbi.nlm.nih.gov). The study's respondents reported tangible benefits (continuing process improvement, risk management, corrective action systems) from their ISO-aligned QMS ([35] pmc.ncbi.nlm.nih.gov). A Portuguese fungal culture collection (Micoteca do Minho) became ISO 9001-certified to harmonize its microbiology operations, explicitly aiming to "enhance the search and choice of the most consistent, reliable, and effective operating methods" ([5] www.mdpi.com).

These cases illustrate that ISO 9001:2015 is being **actively implemented** in biotech and life-science environments. In many instances it complements existing regulations: for example, Bioperfectus (a manufacturer of molecular diagnostic kits) explicitly described ISO 9001:2015 as a "recognition of our quality management system on the international stage, besides ISO 13485" ([15] www.bioperfectus.com). BioTeknica (biotech engineering) noted that ISO 9001 certification ensures "every engineer, scientist and team member" follows an evidence-based QMS, enhancing consistency and regulatory readiness ([33] bioteknica.com). Even specialty service providers like Medair (biotech cold-chain logistics) have won ISO 9001:2015 certification to signal standardized, reliable processes for handling critical biotech shipments (medair.global) (medair.global).

In summary, adoption of ISO 9001 in biotech appears significant and growing. The biotechnology QMS software market is expanding rapidly (<sup>[8]</sup> www.futuremarketinsights.com), and both surveys and company reports confirm widespread use of ISO 9001 among life-science organizations (<sup>[34]</sup> pmc.ncbi.nlm.nih.gov) (<sup>[15]</sup> www.bioperfectus.com). These trends suggest that ISO 9001 remains a relevant benchmark in biotech quality, though its impact is often intertwined with sector-specific systems.

## Benefits of ISO 9001:2015 in Biotechnology

ISO 9001:2015 confers several advantages for biotech organizations by strengthening quality culture, processes, and stakeholder confidence. Key benefits identified in research and practice include:

• Consistent and Reproducible Processes. One of ISO 9001's core aims is to ensure repeatable, documented processes. For biotech R&D and production – where experiment reproducibility and batch consistency are vital – this is valuable. ISO 9001 mandates standardized procedures and record-keeping, reducing variability. As a quality consultant notes, ISO 9001 is "applicable to any industry, making it uniquely relevant for science, biotech, pharmaceuticals, and healthcare organizations," precisely because it focuses on reliable outcomes (smartqms.com.au). In life-science labs, documented QMS means that methods, calibrations, and validations are tracked. For example, the Micoteca (fungal culture collection) implemented ISO 9001 to guarantee "harmonised international quality" of microbial strains ([36] www.mdpi.com) ([37] www.mdpi.com). Similarly, a survey of clinical sites reported that 73.3% saw "continual improvement and better-quality processes" after ISO-oriented QMS adoption ([35] pmc.ncbi.nlm.nih.gov). In short, ISO 9001 helps biotech teams achieve stability and reproducibility, crucial for credible science and manufacturing.



- Enhanced Risk Management. Biotech operations inherently involve biological and technical risks (contamination, equipment failure, patient safety, etc.). ISO 9001:2015's explicit risk-based thinking clause requires organizations to identify and address such risks systematically ([16] www.dqsglobal.com) ([6] pmc.ncbi.nlm.nih.gov). In practice, companies cited improvement in risk management after ISO 9001 implementation. The Italian trial-center survey found that 60–63% of respondents viewed risk management as a major benefit of their ISO-aligned QMS ([38] pmc.ncbi.nlm.nih.gov). According to ISO experts, the 2015 revision's introduction of risk-based planning and top-management oversight means "organizations certified to ISO 9001:2015 already meet around 90% of the expected" criteria for the upcoming 2025 revision (which will further stress supply-chain transparency and resilience) ([10] www.linkedin.com). Thus ISO 9001 equips biotech firms to anticipate hazards (like raw-material variability or supply delays) and embed controls proactively.
- Regulatory and Customer Confidence. In a field where trust is essential, ISO 9001 certification serves as proof of a mature QMS. It is widely recognized by regulators, customers, and funding bodies. As one blog notes, "More than 70% of B2B tender portals across the EU, ANZ and US now embed an ISO 9001 filter or scoring uplift" ([39] www.linkedin.com). Biotech companies find that being ISO-certified streamlines market access and audits. For instance, BioTeknica emphasizes that their ISO 9001-certified QMS supports serving medical device, pharmaceutical, biologic and IT health customers by providing an evidence-based, predictable process ([40] bioteknica.com). Similarly, ISO 9001 certification signals to investors and partners that the company has structured quality governance, which can enhance credibility. The ISO organization's own meta-analysis (2012) found that ISO 9001 certification delivers external business benefits: certified firms saw "increased sales and access to new markets" partly due to the quality-signal effect. In biotechnology where contracts and grants often require proven QMS this signaling is valuable.
- Continuous Improvement and Efficiency. By design, ISO 9001 promotes a plan-do-check-act cycle of continual improvement. Biotech firms using ISO 9001 therefore cultivate a culture of ongoing evaluation. Quality blogs emphasize that ISO's focus on "documented know-how, risk-based thinking and continual improvement" directly addresses market pressures ([41] www.linkedin.com). Real-world data supports this: after implementing QMS, organizations typically identify efficiency gains. The same ISO survey noted that ISO 9001-certified firms often reduce waste and errors over time. A LinkedIn analysis reports that manufacturers combining ISO 9001 with AI-driven analytics saw 5–8% faster throughput and 30% reduction in defects within 18 months ([39] www.linkedin.com). In biotech, such improvements might translate to faster R&D turnover, lower batch failures, or improved yield.
- Supplier and Partner Oversight. Biotechnology projects often involve complex supply chains (reagents, contract research, equipment). ISO 9001 requires evaluation and monitoring of suppliers according to quality criteria. This ensures that raw materials and outsourced processes meet standards. For example, QualityForward highlights that ISO 9001 "makes it easier to assess suppliers, set expectations, and track performance" a critical need for life-science companies relying on consistent reagents or critical services ([42] www.qualityfwd.com). By aligning suppliers to ISO 9001 or equivalent, firms improve traceability. Moreover, in joint research or multi-site projects, a common ISO-based QMS aids collaboration by ensuring all parties follow mutually understood procedures.
- Preparedness for Audits and Compliance. Following ISO 9001 helps biotech organizations be audit-ready. Because ISO 9001 demands documented processes and records, companies are better organized for both internal and external audits (regulatory inspections or customer audits). QualityForward notes that ISO 9001 adoption makes companies "generally in a stronger position when regulators show up," since documentation and traceability are in place ([43] www.qualityfwd.com). Indeed, biotech companies often find that proper use of ISO 9001 simplifies compliance with regulations like FDA QSR or EU MDR: if their ISO-based procedures cover key quality aspects, regulatory inspections become more of an audit of existing documentation rather than a discovery of gaps.

These benefits are often **quantified** or attested in studies. For instance, the Italian clinical trials survey found that 73% of respondents cited "continual improvement and better-quality processes" as a benefit of ISO 9001:2015 QMS ([35] pmc.ncbi.nlm.nih.gov). Similarly, a DQS analysis cited that ISO–certified companies experience **lower costs** (via increased efficiency) and raised sales (via better customer confidence). An industry expert even characterizes ISO 9001 as an "**infrastructure**" for quality (not mere legacy paperwork) in 2025, essential for market entry, cost control and resilient growth ([12] www.linkedin.com).

Importantly, these advantages arise from **proper implementation**. Companies that tailor ISO 9001 to their context – focusing on value-added controls – see the highest gains (smartqms.com.au). In biotechnology, innovative companies often integrate ISO 9001 with digital tools (cloud QMS systems, LIMS integration) to

maximize efficiency ( $^{[8]}$  www.futuremarketinsights.com) ( $^{[39]}$  www.linkedin.com). As one ISO revision preview suggests, certified organizations largely already meet the forthcoming data-driven requirements, meaning the standard's core remains relevant ( $^{[44]}$  www.linkedin.com).

## **Challenges and Limitations**

While ISO 9001:2015 provides many upsides, several challenges and criticisms are noted by practitioners and analysts. It is important to consider these to understand when and how ISO 9001 may be relevant (or not) for a biotech entity:

- Voluntary vs Mandatory. ISO 9001 certification is *voluntary*. In regulated biotech fields (pharmaceuticals, biologics, devices), compliance is *mandated* by laws and standards (GMP, 21 CFR, EU MDR, etc.) ([7] advisera.com). By contrast, regulators do not require ISO 9001 per se. Some biotech firms question the ROI of adding voluntary certification when their processes must already satisfy stricter regulations. In practice, this means ISO 9001 tends to be market-driven (by customer or investor requirements) rather than legally enforced. A consultant cautions that unlike ISO, GMP is legally binding: GMP inspections are enforced by authorities, whereas ISO audits are conducted by third parties chosen by the company ([7] advisera.com) ([45] advisera.com).
- Generic Nature. By design, ISO 9001 is generic. It does not prescribe product-specific requirements. Critics point out that ISO 9001 alone cannot guarantee product safety it provides only a framework for managing quality. For instance, GMP explicitly demands a Quality Unit with authority over product release, whereas ISO 9001 does not require such a unit ([24] advisera.com). Likewise, GMP's documentation for drug (or biological) processes is far more detailed than ISO 9001's general documentation clauses ([24] advisera.com). Thus some experts view ISO 9001 as a complement rather than a substitute for biotech regulations. Implementation must carefully align the generic ISO clauses with specific biotech requirements to truly "cover all bases."
- Implementation Complexity. Establishing an effective ISO 9001 QMS can be resource-intensive. Especially for small or research-focused biotechs, the perceived "paperwork burden" and need for training can be daunting ([46] pmc.ncbi.nlm.nih.gov) (smartqms.com.au). Survey data bear this out: in the Italian clinical trial centers, about 41% of respondents cited increased logistical/organizational workload as a barrier to ISO 9001 implementation, and 30% cited insufficient training on QMS ([46] pmc.ncbi.nlm.nih.gov). These translate to real costs: drafting procedures, validating them, conducting audits, and training staff. Some R&D organizations worry that formal QMS processes will slow down flexible research activities. However, consultants emphasize that such fears can be mitigated if ISO 9001 is implemented leanly, with focus on critical processes (smartqms.com.au) (smartqms.com.au).
- Perception of Bureaucracy. The myth of "paperwork overload" persists. In biotechnology, innovation-driven teams may
  initially view ISO requirements as bureaucratic hurdles. Quality management experts counter that modern ISO 9001 does not
  demand excessive documentation it is intended to streamline by clarifying processes and roles (smartqms.com.au). If
  executed properly, ISO 9001 should reduce ambiguity, not create pointless forms. Still, this requires cultural change. Without
  management commitment, ISO 9001 can degenerate into mere box-ticking rather than genuine improvement. The SmartQMS
  blog notes that leadership must present ISO 9001 as strategic, not a hindrance to scientific work (smartqms.com.au)
  (smartqms.com.au).
- Fit with Rapid Biotech Change. Biotechnology evolves rapidly (new therapies, technologies). A static QMS can become outdated if not maintained. Some experts worry that a rigid standard could clash with the rapid iteration of biotech projects. However, ISO 9001's emphasis on continual improvement and context analysis is meant to address this: organizations must review and adapt their QMS to changing tech and markets. As that SmartQMS guide puts it, companies should view quality systems as an investment in agility, not only compliance (smartqms.com.au) (smartqms.com.au).

In light of these points, the consensus among quality professionals is that **ISO 9001 should be applied thoughtfully** in biotech. It is rarely "required by regulators," but regulators and partners often respect it as evidence of QMS maturity. ISO guidance itself acknowledges that organizations must justify which processes to include based on their context. In biotech, this often means integrating ISO 9001 with other frameworks: for example, using ISO 9001 clauses for generic QMS elements and EDG guidelines, while relying on GMP for product-specific controls. The synergy between ISO 9001 and other standards is well recognized; one resource

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notes that adopting ISO 9001 can "significantly complement GMP" by extending quality principles to all parts of the business ([47] advisera.com). Nonetheless, companies must weigh the compliance cost and ensure their ISO 9001 system adds clear value for their biotech mission.

## **Data Analysis and Trends**

To further assess ISO 9001's relevance, we examine quantitative trends and expert analyses:

- Global Certification Trends. The ISO Survey 2023 (albeit incomplete) underscores ISO 9001's dominance among management standards: it remains far more prevalent than any other ISO management system ([1] www.linkedin.com) (certiget.eu). Even if certain countries (e.g. China) underreport, ISO 9001's global footprint is massive. A summary of recent ISO data notes that "sites across ISO 9001, ISO 14001, and ISO 45001 saw declines in 2023," largely attributed to reporting gaps ([48] conformance1.com). Still, fluctuations in certificates (e.g. decreases in the U.S. and Germany) were offset by increases in Italy, Korea and Japan ([49] conformance1.com). This suggests a shifting regional adoption: some Western companies may have paused certifications, while Asian and European firms increased them. Importantly, Conformance1's analysis emphasizes that ISO standards continue to drive quality and safety despite survey noise ([9] conformance1.com). For biotechnology, which is globalized, a universal standard like ISO 9001 aids international collaboration for example, allowing cross-border biomanufacturing partnerships to speak a common quality language.
- Biotech Market Dynamics. Several market reports underscore the strong demand for biotech-specific QMS solutions. One global market analysis projects that by 2035, the biotech QMS software market will exceed \$21.7 billion (up from ~\$6.07 B in 2025) ([8] www.futuremarketinsights.com). This rapid (~13.6% CAGR) growth is attributed to the increasing complexity of biotech regulations and the need for digital compliance tools. In rough terms, this corresponds to major investment by biotech firms in QMS infrastructure (many of which ultimately conform to ISO 9001 requirements). It also reflects a trend: biotech companies are bridging legacy lab practices with enterprise-quality systems. For example, cloud-based QMS platforms (often built around ISO 9001 workflows) now account for a huge share of this market ([50] www.futuremarketinsights.com) ([51] www.futuremarketinsights.com). These trends suggest that more biotech organizations recognize structured quality management as essential.
- Resilience and Performance Metrics. Quantitative studies highlight the operational value of ISO 9001. Notably, a Harvard Business School dataset found that ISO 9001-certified manufacturers were 44% less likely to fail during the 2020–2023 global supply-chain crises than similar uncertified peers ([39] www.linkedin.com). In biotechnology, which often depends on fragile supply chains (reagents, living materials), this resilience premium is critical. Similarly, firms that merged ISO 9001 with AI analytics improved throughput and defect rates significantly ([39] www.linkedin.com) indicative of the future of Quality 4.0. While these figures are based on manufacturing industries at large, they illustrate that ISO 9001 QMS, when paired with modern tools, confers measurable advantages that biotech firms can leverage.
- Sector-Specific Studies. Beyond anecdotal data, peer-reviewed studies shed light on ISO 9001's impact in life sciences.
  We have already cited the Portuguese and Italian studies. Another 2016 review of microbial resource centers cites ISO 9001
  as "one of the best-known standards" and notes that its certification "improve [s] relationships between organizations and
  their customers" (<sup>[52]</sup> www.mdpi.com). Although systematic research on ISO 9001 in biotech is limited, these targeted
  studies consistently report positive outcomes (improved process control, audit readiness, stakeholder trust) when ISO 9001
  principles are applied.

In aggregate, the data indicate two things: first, ISO 9001 continues to account for the lion's share of QMS certifications worldwide (certiget.eu) ([1] www.linkedin.com); second, biotechnology in particular is contributing to and benefiting from this trend. Regional variations (e.g. rising adoption in Asia) suggest biotech hubs are engaging with ISO 9001. Moreover, market demand for biotech QMS tools and measurable performance gains (resilience, efficiency) underscore that ISO 9001-aligned systems are more than paperwork – they drive value. Thus the data support maintainance of ISO 9001 due to its proven scalability and impact.

## **Case Studies and Examples**

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Real-world examples illustrate how ISO 9001:2015 is applied in biotech settings:

- Biotech Research/Collections Micoteca (Portugal). Simões et al. describe implementing ISO 9001 in the Micoteca da Universidade do Minho (a public collection of filamentous fungi) (<sup>[5]</sup> www.mdpi.com). Their goal was to "provide guidelines" enabling culture collections to choose "the most consistent, reliable, and effective operating methods" with assured procedures (<sup>[5]</sup> www.mdpi.com). The authors note that as culture collections engage in global biodiversity sharing, stakeholders demand certified, standardized processes. They found that ISO 9001's flexibility allowed the collection to formalize sample authentication and preservation methods. The paper concludes that ISO 9001 "helps [organizations] ensure that their products and services consistently satisfy their customer needs" (<sup>[52]</sup> www.mdpi.com), and "improve [s] relationships between organizations and customers" (<sup>[37]</sup> www.mdpi.com). In short, the Micoteca case shows ISO 9001 bringing structure and credibility to a biotech research repository.
- Clinical Research Centers Italy Study. The Franchina et al. (2023) study surveyed 88 Italian clinical research professionals about ISO 9001:2015 in trial centers (<sup>[53]</sup> pmc.ncbi.nlm.nih.gov) (<sup>[34]</sup> pmc.ncbi.nlm.nih.gov). They reported that 81.8% of centers had some QMS, and 76.3% of those aligned it with ISO 9001:2015 (<sup>[34]</sup> pmc.ncbi.nlm.nih.gov). Respondents identified key benefits: 73.3% cited continual improvement and higher quality processes, 63.6% cited better corrective action handling, and 60.7% cited risk management approach as outcomes of ISO-focused QMS (<sup>[38]</sup> pmc.ncbi.nlm.nih.gov) (<sup>[35]</sup> pmc.ncbi.nlm.nih.gov). Barriers (40.9%) were mostly logistical (extra workload, training needs) (<sup>[46]</sup> pmc.ncbi.nlm.nih.gov). The authors conclude that "implementing a quality management system... helps to improve quality standards and risk management approach" in clinical trial centers (<sup>[54]</sup> pmc.ncbi.nlm.nih.gov). This case underscores that even in regulated trial settings (which already follow GCP), adopting ISO 9001 principles tangibly improved process quality and audit readiness.
- Diagnostic Manufacturer Bioperfectus (China, 2022). Bioperfectus (a leading in-vitro diagnostics company) publicly announced achieving ISO 9001:2015 certification ([32]] www.bioperfectus.com). Its Deputy General Manager remarked that ISO 9001 was "another recognition of our company quality management system on the international stage besides ISO 13485" ([15]] www.bioperfectus.com). This highlights a typical biotech scenario: the firm already had ISO 13485 (for medical devices) but sought ISO 9001 to demonstrate general QMS excellence. The announcement emphasizes that ISO 9001's objective is to ensure products meet customer and regulatory requirements ([55]] www.bioperfectus.com). Clinching ISO 9001 improved Bioperfectus's credibility in global markets and reassured customers that its production (e.g. PCR kits) follows rigorous quality processes.
- Biotech Engineering Services BioTeknica (USA, 2018). BioTeknica, an engineering consultancy for life-science manufacturers, also publicized its ISO 9001:2015 certification ([33] bioteknica.com). The company noted that being ISO 9001-certified means "every engineer, scientist and team member" in their life-science organization is committed to delivering "innovative customer-focused engineering and regulatory solutions" ([33] bioteknica.com). BioTeknica's announcement elaborated that ISO 9001 helped them improve internal management in order to serve medical device, pharmaceutical, and biologics clients ([40] bioteknica.com). They explicitly link ISO 9001 adoption to meeting the "needs of life science customers" and compliance ([28] bioteknica.com). This case shows how ISO 9001 can be leveraged by biotech service firms to align their processes with client expectations.
- Biotech Logistics Provider Medair (Global, 2024). Medair, a company specializing in cold-chain logistics for biotech and pharmaceutical shipments, earned ISO 9001:2015 certification and explained what it means for customers (medair.global) (medair.global). They state that ISO 9001 demonstrates Medair consistently meets customer and regulatory requirements in their processes. In practical terms, Medair highlights benefits like "consistently providing services that meet customer and applicable...regulatory requirements", "addressing risks", and "enhancing customer satisfaction through effective application of the system" (medair.global). For biotech clients shipping temperature-sensitive materials (e.g. vaccine samples, cell therapies), the ISO 9001 framework ensures standardized handling (avoiding thermal excursions) and robust documentation for traceability (medair.global) (medair.global). This is a strong example of ISO 9001 extending beyond manufacturing, into biotech supply chain operations.

These real-world examples, from academic collections to industry manufacturers and service providers, collectively show ISO 9001:2015 delivering concrete improvements: **better process reliability, systematic risk controls, and higher external trust**. In each case, the organizations saw ISO 9001 as adding value beyond the

specialized rules they already followed (e.g., ISO 13485 for devices, or GCP for trials). They also demonstrate that ISO 9001 can be successfully implemented in diverse biotech contexts.

## **Data Analysis and Evidence**

A robust conclusion about ISO 9001's relevance needs **data-driven analysis**. Although industry-specific metrics are sparse, several sources provide quantitative and qualitative evidence:

- Surveys of Certified Sites. ISO's own data and summaries provide the big picture. As mentioned, the 2023 ISO Survey
   (excluding some data) still shows 837,052 valid ISO 9001 certificates globally (certiget.eu). This dwarfs any other
   management standard. By contrast, the next most common (ISO 14001 and ISO 45001) have under 300k and 200k
   certificates respectively (certiget.eu). In biotech contexts, while no centralized registry lists "biotech certified companies,"
   the prominence of ISO 9001 in the Life Sciences Emeritus suggests widespread uptake. For example, in the U.S. and EU
   many biotech firms publicly report ISO 9001 among their certificates.
- Market Growth Data. As noted, the Future Market Insights report projects extremely strong growth in biotech QMS software ([8] www.futuremarketinsights.com). This indicates expanding demand for solutions (often ISO-aligned). Furthermore, stated motivations point to regulatory pressures and need for traceability ([56] www.futuremarketinsights.com). The market analytics also break down usage: for example, they note the "Life Sciences" segment accounted for 58% of biotech QMS demand in 2025 ([57] www.futuremarketinsights.com). This underscores that biotech/pharma are driving QMS adoption.
- Case-Control Studies. The LinkedIn report on ISO 9001 mentions an HBS study (though details are not fully cited) showing ISO 9001 certification correlates with 44% higher survival under supply-chain stress ([39] www.linkedin.com). Such findings, even if not peer-reviewed, suggest that ISO 9001 may confer resilience a valuable trait for biotech supply chains. In a similar vein, the ISO organization's meta-analysis (ref. [6] in the ZenQMS article) concluded ISO 9001 implementation "drove [improved] internal benefits... and increased sales". These high-level studies provide evidence that quality management (as in ISO) can tangibly improve business outcomes.
- Expert Opinions and Analyses. Multiple authoritative sources attest to ISO 9001's continued importance. A blog by Southpac Certifications (quality consultants) notes that as of 2025, ISO 9001 is not legacy but "infrastructure" for growth ([12] www.linkedin.com). It also projects that the next revision will sharpen themes like sustainability and digitalization ([10] www.linkedin.com). Industry whitepapers (e.g. Advisera's ISO vs GMP comparison ([4] advisera.com)) emphasize how ISO 9001's generic framework complements biotech quality requirements, suggesting firms should implement both. Even though these are not peer-reviewed studies, they reflect a professional consensus: that the principles of ISO 9001 (customer focus, process discipline, improvement) remain aligned with good quality practice in biotech.
- Challenges Quantified. Supporting evidence for challenges also appears in data. The Franchina et al. Italy study quantified that 45% of professionals had no recent QMS training, and 54.5% of centers never organized specific QMS training ([58] pmc.ncbi.nlm.nih.gov), indicating a gap in ISO 9001 QMS culture. These numbers show the obstacle dimension to adoption. Furthermore, global ISO surveys show fluctuations in certification counts, which some analysts attribute to voluntary nature and reporting issues ([49] conformance1.com). This suggests that ISO 9001 uptake can ebb and flow in response to industry cycles, regulatory focus, or resource availability.

In summary: the available quantitative evidence points toward a continued and growing engagement with ISO 9001 in the biotech sector. Certification numbers remain high, market forecasts predict QMS expansion, and published case studies report clear improvements. At the same time, some metrics (ISO Survey, training rates) highlight that maintaining ISO 9001 systems requires effort and may not be pervasive in all biotech niches. The preponderance of data, however, supports the conclusion that ISO 9001:2015 has **not obsoleted in biotech** – rather, it continues to underpin quality strategies in a field where rigorous quality management is nonnegotiable.

## **Implications and Future Directions**

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Looking ahead, several trends will shape the role of ISO 9001 in biotechnology:

- ISO 9001:2025 Revision. The upcoming revision (expected late 2025) is set to address evolving business needs. Based on available drafts and expert commentary ([10] www.linkedin.com) ([11] www.effivity.com), the new ISO 9001 will emphasize sustainability, resilience, and digitalization. It will likely incorporate stronger lifecycle thinking, stricter controls for supply chains, and explicit alignment with environmental/social metrics. For biotech, these changes are highly relevant. Biotech firms face growing sustainability pressures (e.g. waste from lab processes, carbon impact of biologics production) and must secure resilient supply of specialized materials. The introduction of clauses on lifecycle and data integrity will dovetail with the industry's focus on data-heavy "Health Data" (genomic records, Al-based research). Notably, certification bodies claim that organizations already certified to ISO 9001:2015 "meet around 90% of the expected text" of the new version ([59] www.linkedin.com) suggesting that biotech companies can prepare for 2025 by updating risk registers and ensuring digital quality indicators are in place, rather than overhauling their QMS. In effect, the 2025 revision is likely to enhance ISO 9001's fit for modern biotech challenges.
- Digital Quality Management ("Quality 4.0"). As biotechnology embraces digital transformation (Al-driven drug discovery, Internet of Medical Things, cloud labs), QMS must adapt. ISO 9001's structure is compatible with digital integration: risk management can leverage data analytics; documentation can be digitized; nonconformances tracked through software. Recent industry reports link the twin goals of ISO 9001 and digitization: one summary notes that pairing ISO 9001 with Al analytics yields 30% fewer nonconformities ([39] www.linkedin.com). In biotech, we expect QMS platforms (eQMS) to integrate with LIMS, ERP, and IoT sensors. The ISO 9001 framework can actually *drive* this integration by mandating real-time monitoring and digital record-keeping (e.g. clause on data analysis, "knowledge management"). For example, biotech manufacturers are increasingly using cloud-based QMS solutions to satisfy ISO 9001 while also meeting FDA's 21 CFR Part 11 (electronic records) requirements. Future developments may see NextGen QMS where ISO compliance and digital trials/production data flow seamlessly, ensuring throughput without sacrificing audit trails.
- Regulatory Alignment. Biotech regulation is trending towards systemic quality approaches. The revised ICH-GCP (R2) explicitly asks sponsors for quality management systems, echoing ISO 9001 principles ([23] pmc.ncbi.nlm.nih.gov). The European Union's new In Vitro Diagnostic Regulation (IVDR) and EU GMP annexes for ATMPs (advanced therapies) increasingly refer to risk management and lifecycle QMS. Even WHO and global health agencies promote comprehensive QMS (WHO's Laboratory Quality Management System Handbook recommends ISO 9001 alignment in labs). In this environment, having an ISO 9001-based QMS puts biotech firms ahead of the curve for compliance. It also facilitates international harmonization: ISO 9001 is recognized in virtually all countries (as evidenced by survey data, DQS notes certification in 191 countries ([2] www.dqsglobal.com)), whereas some local standards (e.g. China GMP, Brazil ANVISA rules) may differ. An ISO 9001-certified QMS thus eases global collaborations, manufacturing transfers, and submissions to regulators worldwide.
- Integration with ESG and Supply Chains. A noteworthy development is linking quality with environmental, social, and governance (ESG) criteria. Southpac's analysis suggests aligning ISO 9001 clauses to carbon, waste, and social metrics (CSRD, modern slavery reports) ([60] www.linkedin.com). Biotech firms, under pressure to demonstrate green credentials and ethical sourcing, can integrate these into the QMS. For example, an ISO 9001 quality objective might be to reduce biowaste by 50% per batch, tying to sustainability goals. Similarly, demand for transparency in biotech supply chains (e.g. raw material origin under Nagoya Protocol) dovetails with ISO 9001's clause on understanding interested parties and context. Thus, ISO 9001 will likely absorb more ESG-oriented requirements, making it even more relevant as biotech companies strive to meet both quality and corporate responsibility standards.
- Advanced Therapies and Personalized Medicine. The next frontier of biotech gene therapies, personalized cancer vaccines, cell therapies brings new QMS challenges. These products often have highly specialized manufacturing (e.g. patient-specific autologous therapies) and require extreme traceability. While regulators (e.g. FDA, EMA) issue guidance specifically for these (often aligning with GMP), ISO 9001's flexible framework can encompass such niche processes. For example, Clause 8 (Operation) can be tailored to multi-step cell manipulations, and Clause 7 (Support) to personnel training in new bioprocesses. As companies venture into CRISPR-based medicines or microbiome treatments, having an ISO 9001 system allows them to systematically define and control these novel processes. In essence, ISO 9001 can be the skeleton that new biotech therapies hang their quality branches on.



• Risk of Not Adopting. If ISO 9001 is ignored, biotech firms may face indirect disadvantages. Stakeholders (partners, customers, investors) increasingly expect ISO 9001 evidence. As Southpac notes, ISO 9001 certification becomes a "badge" often required upstream (suppliers) and leveraged downstream (bids) ([61] www.linkedin.com). A biotech vendor without ISO 9001 might lose tenders to certified competitors. Moreover, without a formal QMS, companies expend effort justifying their quality in discussions rather than relying on a recognized standard ([62] www.linkedin.com). Regulatory bodies may not mandate ISO 9001, but they value quality systems – the absence of a known framework can raise auditor skepticism. In the modern hyper-competitive biotech market, certification can differentiate a company as more reliable or mature.

Given these points, the **future implications** are clear: ISO 9001 is evolving to remain relevant, and biotech firms are likely to find it increasingly advantageous. The standard's revision in 2025 explicitly targets themes crucial to biotech's future (data integrity, sustainability, supply-chain robustness) ([10] www.linkedin.com) ([11] www.effivity.com). Prairie experts argue that "the next wave of regulation, digital transformation and stakeholder scrutiny only deepens [ISO 9001's] relevance" ([63] www.linkedin.com). Biotech enterprises that proactively integrate ISO 9001 principles – and prepare for its updates – will be better positioned to meet emerging requirements and turn quality into strategic value.

#### Conclusion

ISO 9001:2015 remains **highly relevant** to the biotechnology industry. It provides a proven, adaptable QMS framework that aligns with biotech's fundamental needs for consistent processes, risk management, and continuous improvement (smartqms.com.au) (<sup>[6]</sup> pmc.ncbi.nlm.nih.gov). While not a substitute for mandatory industry regulations (such as GMP/GLP/ISO 13485), ISO 9001 complements them and can unify disparate quality programs across R&D, manufacturing, and service functions (<sup>[4]</sup> advisera.com) (<sup>[28]</sup> bioteknica.com). Extensive evidence—from certification statistics (certiget.eu) (<sup>[34]</sup> pmc.ncbi.nlm.nih.gov) to market analyses (<sup>[8]</sup> www.futuremarketinsights.com) to academic case studies (<sup>[5]</sup> www.mdpi.com) (<sup>[6]</sup> pmc.ncbi.nlm.nih.gov)—shows that life-science organizations continue to invest in ISO 9001 systems. These systems yield measurable benefits: enhanced reproducibility, reduced risk, greater audit-readiness, and improved stakeholder trust (<sup>[35]</sup> pmc.ncbi.nlm.nih.gov).

Critically, ISO 9001's utility is not diminishing; if anything, it is becoming more integral. The forthcoming 2025 revision and the digital transformation of biotech labs mean that ISO 9001 will explicitly tackle issues (like data integrity and ESG) that are increasingly important to modern biotechnology ([10] www.linkedin.com) ([11] www.effivity.com). Companies that adopt ISO 9001 can leverage it to streamline compliance with evolving regulations, facilitate global partnerships, and signal quality excellence. Conversely, ignoring ISO 9001 poses risks in losing competitive tenders or facing harder regulatory scrutiny without a recognized management system.

In conclusion, the preponderance of evidence and expert opinion indicates that ISO 9001:2015 is not obsolete for biotech – instead, it remains a critical tool. It has proven successful in fields adjacent to biotech (e.g. medical devices around ISO 13485) and continues to adapt to new challenges. For biotechnology's future—characterized by advanced therapies, complex supply chains, and digital innovation—ISO 9001 provides a stable yet flexible quality foundation. Biotech organizations should therefore view ISO 9001:2015 (and its successor revisions) as *infrastructure* for achieving excellence, not relics of the past ([12] www.linkedin.com) ([37] www.mdpi.com).

#### **Tables**

Standard	Focus / Audience	Relevance in Biotechnology
ISO 9001:2015	Generic QMS (all industries)	Ensures consistent quality/QMS framework across R&D, production, and services; emphasizes customer focus, risk management, and continuous improvement



Standard	Focus / Audience	Relevance in Biotechnology
		(smartqms.com.au) ( $^{[26]}$ blog.pacificcert.com). Many biotech firms use it as an overarching QMS foundation.
ISO 13485:2016	Medical devices QMS	Required for biotech companies making medical devices or IVDs; focuses on device safety, labeling, and regulatory compliance ([27] blog.pacificcert.com) ([28] bioteknica.com).
ISO 17025:2017	Competence of testing/calibration labs	Accredits biotech laboratories performing analyses/quality control; ensures accuracy and traceability of test results ([29] blog.pacificcert.com) ([5] www.mdpi.com).
GMP (cGMP)	Drug/biologics manufacturing regulations	Mandatory regulation for biotech drug production to guarantee product safety, potency, and purity ( $^{[7]}$ advisera.com) ( $^{[30]}$ advisera.com).
GLP (OECD)	Lab testing standards for nonclinical studies	Ensures quality and integrity of preclinical biotech research data. Often used together with ISO 9001 for overall lab QMS.
GCP (ICH)	Clinical research standards	Requires clinical trial sponsors to implement robust QMS (risk-based, audited) in line with ISO 9001 principles ( $^{[23]}$ pmc.ncbi.nlm.nih.gov) ( $^{[4]}$ advisera.com).
ISO 15189:2022	Medical laboratory QMS	Applies to clinical/diagnostic labs (common in biotech diagnostics) for technical competence and quality, often integrated with ISO 9001.
ISO 14001:2015	Environmental management	Used by biotech companies to minimize waste, energy use and environmental impact, supporting sustainable practices.
ISO 45001:2018	Occupational health & safety	Ensures safety protocols in biotech labs/industry (handling biohazards, chemicals, etc.), often integrated into QMS ([31] blog.pacificcert.com).
ISO/IEC 27001:2022	Information security management	Protects sensitive biotech data (genomic data, trial records); increasingly important as biotechs digitize and rely on electronic records.

Source: Industry and ISO publications ( $^{[26]}$  blog.pacificcert.com) ( $^{[22]}$  www.qualityfwd.com) ( $^{[4]}$  advisera.com).

Year	ISO 9001 Edition	Main Changes
1987	ISO 9001/9002/9003 (first series)	Introduced the ISO 9000 family as models for quality assurance. ISO 9001:1987 covered quality in design-production-service (20 elements) ([17] www.dqsglobal.com). Many national QA standards retired in favor of this new international model ([18] www.dqsglobal.com).
1994	ISO 9001:1994	First revision with minor editorial/conceptual changes after periodic review ([64] www.dqsglobal.com). Continued emphasis on consistent processes but no major structural shifts.
2000	ISO 9001:2000	Fundamental overhaul: ISO 9001, 9002, 9003 were merged into a single standard ( <sup>[19]</sup> www.dqsglobal.com). Process-oriented approach fully adopted; quality assurance turned into quality management, raised top-management involvement, and codified 8 quality management principles ( <sup>[19]</sup> www.dqsglobal.com) ( <sup>[20]</sup> www.dqsglobal.com).
2008	ISO 9001:2008	No major changes to requirements; clarifications and slight rewording for readability ([21] www.dqsglobal.com). Companies saw easier applicability but core content remained the same.
2015	ISO 9001:2015	Added the High-Level Structure (HLS) common to ISO management standards (clauses 4–10 unified) ([3] www.dqsglobal.com). Introduced "context of organization" and consideration of interested parties ([16] www.dqsglobal.com). Emphasized leadership commitment and risk-based thinking (replacing "preventive action") ([16] www.dqsglobal.com). Introduced "organizational knowledge" as a resource.

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Year	ISO 9001 Edition	Main Changes
2025*	ISO 9001:2025 (expected)	Proposed update will sharpen focus on <b>sustainability</b> , <b>resilience</b> , and <b>digitalization</b> . Likely changes include lifecycle thinking, digitization of records, supply-chain controls, and expanded risk management ([10] www.linkedin.com) ([11] www.effivity.com). Existing ISO 9001:2015 certifications are expected to meet ~90% of new requirements ([59] www.linkedin.com), suggesting an evolutionary rather than revolutionary revision.

Sources: ISO historical accounts ( $^{[16]}$  www.dqsglobal.com) ( $^{[21]}$  www.dqsglobal.com); expert previews of ISO 9001:2025 ( $^{[10]}$  www.linkedin.com) ( $^{[11]}$  www.effivity.com).

**Sources:** All claims above are supported by ISO documents, peer-reviewed studies, and industry analyses ([26] blog.pacificcert.com) (smartqms.com.au) ([5] www.mdpi.com) ([6] pmc.ncbi.nlm.nih.gov) ([11] www.effivity.com) ([14] advisera.com) ([49] conformance1.com). The diversity of sources (academic, ISO, consulting firms, and market reports) ensures a comprehensive view.

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#### IntuitionLabs - Industry Leadership & Services

North America's #1 Al Software Development Firm for Pharmaceutical & Biotech: IntuitionLabs leads the US market in custom Al software development and pharma implementations with proven results across public biotech and pharmaceutical companies.

Elite Client Portfolio: Trusted by NASDAQ-listed pharmaceutical companies including Scilex Holding Company (SCLX) and leading CROs across North America.

Regulatory Excellence: Only US AI consultancy with comprehensive FDA, EMA, and 21 CFR Part 11 compliance expertise for pharmaceutical drug development and commercialization.

Founder Excellence: Led by Adrien Laurent, San Francisco Bay Area-based AI expert with 20+ years in software development, multiple successful exits, and patent holder. Recognized as one of the top AI experts in the USA.

Custom Al Software Development: Build tailored pharmaceutical Al applications, custom CRMs, chatbots, and ERP systems with advanced analytics and regulatory compliance capabilities.

Private Al Infrastructure: Secure air-gapped Al deployments, on-premise LLM hosting, and private cloud Al infrastructure for pharmaceutical companies requiring data isolation and compliance.

Document Processing Systems: Advanced PDF parsing, unstructured to structured data conversion, automated document analysis, and intelligent data extraction from clinical and regulatory documents.

Custom CRM Development: Build tailored pharmaceutical CRM solutions, Veeva integrations, and custom field force applications with advanced analytics and reporting capabilities.

Al Chatbot Development: Create intelligent medical information chatbots, GenAl sales assistants, and automated customer service solutions for pharma companies.

Custom ERP Development: Design and develop pharmaceutical-specific ERP systems, inventory management solutions, and regulatory compliance platforms.

Big Data & Analytics: Large-scale data processing, predictive modeling, clinical trial analytics, and real-time pharmaceutical market intelligence systems.

Dashboard & Visualization: Interactive business intelligence dashboards, real-time KPI monitoring, and custom data visualization solutions for pharmaceutical insights.

Al Consulting & Training: Comprehensive Al strategy development, team training programs, and implementation guidance for pharmaceutical organizations adopting AI technologies.

Contact founder Adrien Laurent and team at https://intuitionlabs.ai/contact for a consultation.



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IntuitionLabs.ai is North America's leading AI software development firm specializing exclusively in pharmaceutical and biotech companies. As the premier US-based Al software development company for drug development and commercialization, we deliver cutting-edge custom AI applications, private LLM infrastructure, document processing systems, custom CRM/ERP development, and regulatory compliance software. Founded in 2023 by Adrien Laurent, a top Al expert and multiple-exit founder with 20 years of software development experience and patent holder, based in the San Francisco Bay Area.

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